

Altivar 31

Variable speed drives
for asynchronous motors

Programming manual

Software V3.7

10/2009



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NOTE: Please also refer to the "Installation Guide".

When the drive is powered up, the power components and some of the control components are connected to the line supply. It is extremely dangerous to touch them. *The drive cover must be kept closed.*

In general, the drive power supply must be disconnected before any operation on either the electrical or mechanical parts of the installation or *machine*.

After the ALTIVAR has been switched off and the display has disappeared completely, *wait for 10 minutes before working on the equipment*. This is the time required for the capacitors to discharge.

The motor can be stopped during operation by inhibiting start commands or the speed reference while the drive remains powered up. If personnel safety requires prevention of sudden restarts, this electronic locking system is not sufficient: *fit a cut-off on the power circuit*.

The drive is fitted with safety devices which, in the event of a fault, can shut down the drive and consequently the motor. The motor itself may be stopped by a mechanical blockage. Finally, voltage variations, especially line supply failures, can also cause shutdowns.

If the cause of the shutdown disappears, there is a risk of restarting which may endanger certain machines or installations, especially those which must conform to safety regulations.

In this case the user must take precautions against the possibility of restarts, in particular by using a low speed detector to cut off power to the drive if the motor performs an unprogrammed shutdown.

The drive must be installed and set up in accordance with both international and national standards. Bringing the device into conformity is the responsibility of the systems integrator who must observe the EMC directive among others within the European Union.

The specifications contained in this document must be applied in order to comply with the essential requirements of the EMC directive.

The Altivar 31 must be considered as a component: it is neither a machine nor a device ready for use in accordance with European directives (machinery directive and electromagnetic compatibility directive). It is the responsibility of the end user to ensure that the machine meets these standards.

The drive must not be used as a safety device for machines posing a potential risk of material damage or personal injury (lifting equipment, for example). In such applications, overspeed checks and checks to ensure that the trajectory remains under constant control must be made by separate devices which are independent of the drive.

The products and equipment described in this document may be changed or modified at any time, either from a technical point of view or in the way they are operated. Their description can in no way be considered contractual.

Steps for setting up the starter

1 - Delivery of the drive

- Check that the drive reference printed on the label is the same as that on the delivery note corresponding to the purchase order.
- Remove the Altivar 31 from its packaging and check that it has not been damaged in transit.

2 - Check that the line voltage is compatible with the supply voltage range of the drive

(see the ATV 31 Installation Manual).



- The drive may be damaged if the line voltage is not compatible.

3 - Fit the drive

4 - Connect the following to the drive:

- The line supply, ensuring that it is:
 - **compatible with the voltage range of the drive**
 - **switched off**
- The motor, ensuring that its coupling corresponds to the line voltage
- The control via the logic inputs
- The speed reference via the logic or analog inputs

5 - Switch on the drive, but do not give a run command

6 - Configure the following:

The nominal frequency (bFr) of the motor, if it is different from 50 Hz.

7 - Configure the following in the drC- menu:

The motor parameters, only if the factory configuration of the drive is not suitable.

8 - Configure the following in the I-O-, CtL- and FUn- menus:

The application functions (only if the factory configuration of the drive is not suitable), for example the control mode: 3-wire, or 2-wire transition detection, or 2-wire level detection, or 2-wire level detection with forward direction priority, or local control for ATV31●●●A.



The user must ensure that the programmed functions are compatible with the wiring diagram used.

9 - Set the following in the SEt- menu:

- The ACC (Acceleration) and dEC (Deceleration) parameters
- The LSP (Low speed when the reference is zero) and HSP (High speed when the reference is maximum) parameters
- The ItH parameter (Motor thermal protection)

10 - Start the drive

Practical recommendations

- Preparations can be made for programming the drive by filling in the configuration and settings tables (see page [77](#)), in particular when the factory configuration has to be changed.
- **It is always possible to return to the factory settings** using the FCS parameter in the drC-, I-O-, CtL- and FUn- menus (return to the configuration selected by the CFG parameter).
The assignment of CFG results directly in a return to the selected configuration.
- For simple applications where the factory settings are suitable, the ATV31 is configured so as to be equally robust as the ATV28 factory settings.
- To achieve optimized drive performance in terms of accuracy and response time, it is essential to:
 - Enter the values given on the motor rating plate in the Motor control menu drC- (page [23](#)).
 - Perform an auto-tune operation with the motor cold and connected, using parameter tUn in the drC- menu (page [24](#)).
(Auto-tuning measures the stator resistance of the motor in order to optimize the control algorithms).
 - Adjust parameters FLG and StA in the Settings menu SEt- (page [20](#)).
- To locate the description of a function quickly, use the index of functions on page [82](#).
- Before configuring a function, read the "Function compatibility" section on pages [14](#) and [15](#).

Factory configuration

Factory settings

The Altivar 31 is factory-set for the most common operating conditions:

- Display: Drive ready (rdY) with motor stopped, and motor frequency with motor running
- Motor frequency (bFr): 50 Hz
- Constant torque application with sensorless flux vector control (UfT = n)
- Normal stop mode on deceleration ramp (Stt = rMP).
- Stop mode in the event of a fault: Freewheel
- Linear ramps (ACC, dEC): 3 seconds
- Low speed (LSP): 0 Hz
- High speed (HSP): 50 Hz
- Motor thermal current (ItH) = nominal motor current (value depending on drive rating)
- Standstill injection braking current (SdC) = 0.7 x nominal drive current, for 0.5 seconds
- Automatic adaptation of the deceleration ramp in the event of overvoltage on braking
- No automatic restarting after a fault
- Switching frequency 4 kHz
- Logic inputs:
 - LI1, LI2 (2 directions of operation): 2-wire transition detection control, LI1 = forward, LI2 = reverse, inactive on ATV 31●●●●●A drives (not assigned)
 - LI3, LI4: 4 preset speeds (speed 1 = speed reference or LSP, speed 2 = 10 Hz, speed 3 = 15 Hz, speed 4 = 20 Hz).
 - LI5 - LI6: Inactive (not assigned)
- Analog inputs:
 - AI1: Speed reference 0-10 V, inactive on ATV 31●●●●●A (not assigned)
 - AI2: Summed speed reference input 0±10 V
 - AI3: 4-20 mA inactive (not assigned)
- Relay R1: The contact opens in the event of a fault (or drive off)
- Relay R2: Inactive (not assigned)
- Analog output AOC: 0-20 mA inactive (not assigned)

ATV 31●●●●●A range

When they leave the factory, ATV 31●●●●●A drives are supplied with local control activated: the RUN, STOP buttons and the drive potentiometer are active. Logic inputs LI1 and LI2 and analog input AI1 are inactive (not assigned).

If the above values are compatible with the application, the drive can be used without changing the settings.

Software enhancements

Since it was first marketed, the Altivar ATV 31 has been equipped with additional functions. Software version V1.7 has now been updated to V3.7. This documentation relates to version V3.7.

The software version appears on the rating plate attached to the side of the drive.

Enhancements made to version V3.7 in comparison to V1.7

Default menu FLt-

New parameter:

- **r P**: This new parameter allows to reset all the product faults (see page [69](#)).

Enhancements to version V1.7 compared with V1.2

New parameters

Motor control menu

- **CFG**: Choice of source configuration for the factory settings function (see page [26](#)).
This parameter is also accessible in the I-O-, CtL-, and FUn- menus (pages [29](#), [41](#) and [65](#)).

Application functions menu FUn-

- **Inr**: Ramp increment (see page [43](#))

Fault menu FLt-

- **LEt**: Configuration of external fault detection (see page [67](#)).

New possible assignments for relays R1 and R2

- Relays R1 and R2 can now be assigned to LI1..LI6. It then returns the value of the selected logic input (see page [28](#)).

Basic functions

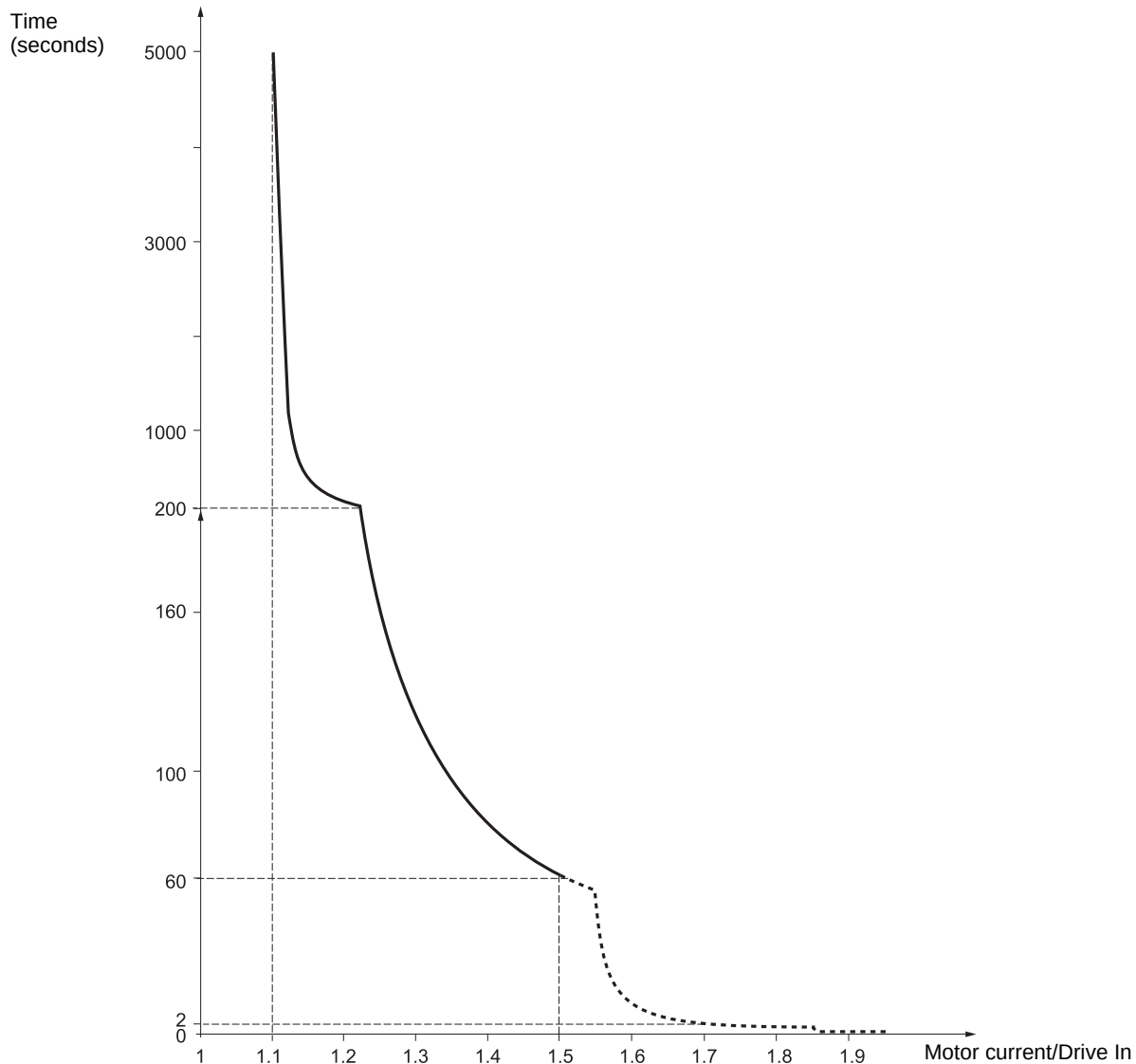
Drive thermal protection

Functions:

Thermal protection by PTC probe fitted on the heatsink or integrated in the power module.

Indirect protection of the drive against overloads by tripping in the event of an overcurrent. Typical tripping points:

- Motor current = 185% of nominal drive current: 2 seconds
- Motor current = 150% of nominal drive current: 60 seconds



Drive ventilation

The fan starts up when the drive is powered up then shuts down after 10 seconds if a run command has not been received.

The fan is powered automatically when the drive is unlocked (operating direction + reference). It is powered down a few seconds after the drive is locked (motor speed < 0.2 Hz and injection braking completed).

Basic functions

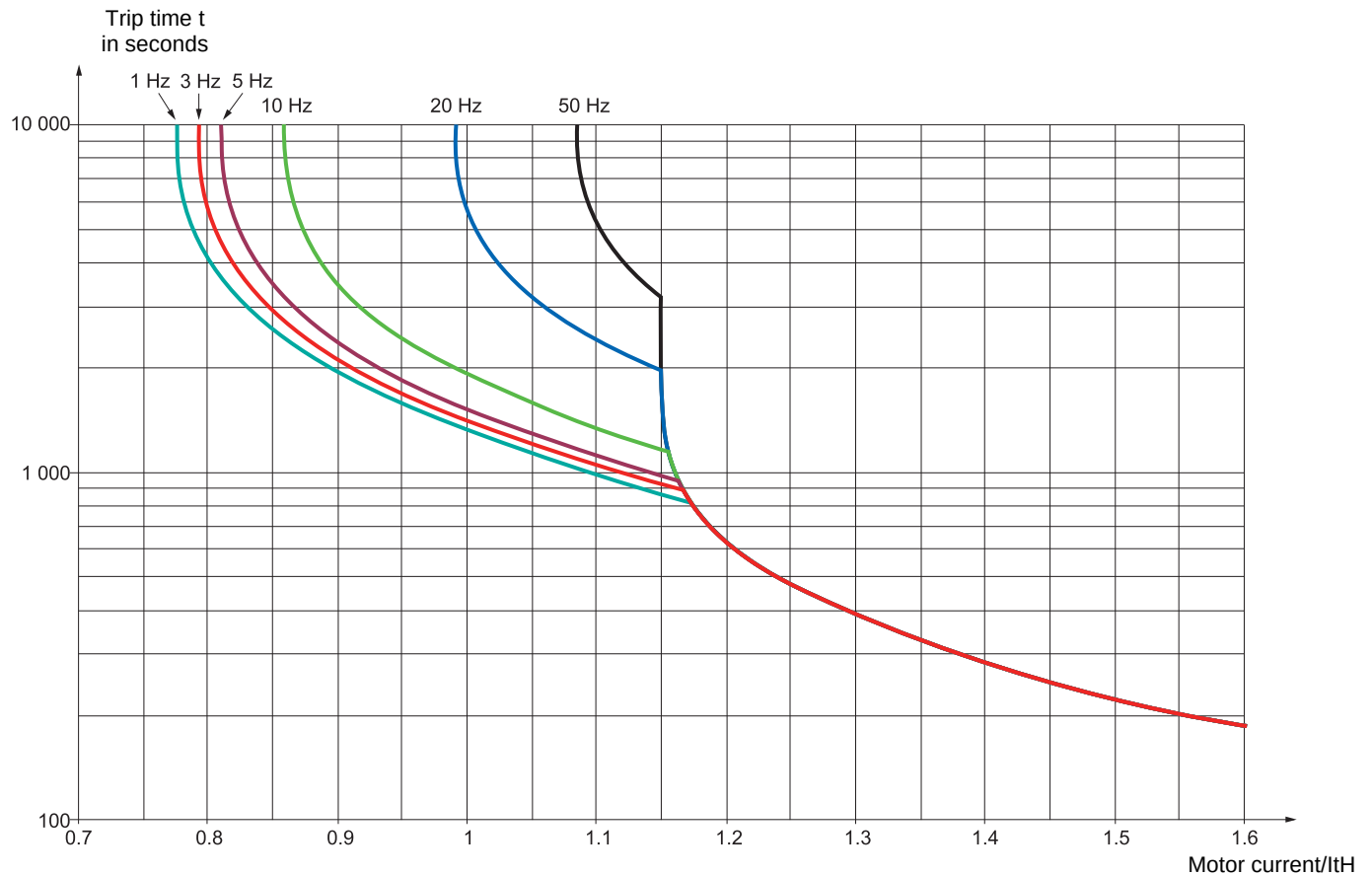
Motor thermal protection

Function:

Thermal protection by calculating the I^2t .
The protection takes account of self-cooled motors.



Caution: The memory of the motor thermal state returns to zero when the drive is disconnected.



Setup - Preliminary recommendations

Prior to switching on and configuring the drive



- Check that the line voltage is compatible with the supply voltage range of the drive (see pages 3 and 4 of the ATV 31 Installation Manual). The drive may be damaged if the line voltage is not compatible.
- Ensure the logic inputs are switched off (state 0) to prevent accidental starting. Otherwise, an input assigned to the run command may cause the motor to start immediately on exiting the configuration menus.

With power switching via line contactor



- Avoid operating the contactor frequently (premature ageing of the filter capacitors). Use inputs LI1 to LI6 to control the drive.
- These instructions are vital for cycles < 60 s, otherwise the load resistor may be damaged.

User adjustment and extension of functions

If necessary, the display and buttons can be used to modify the settings and to extend the functions described in the following pages. It is very easy to **return to the factory settings** using the FCS parameter in the drC-, I-O-, CtL- and FUn- menus (set InI to activate the function, see page [26](#), [30](#), [41](#) or [65](#)).

There are three types of parameter:

- Display: Values displayed by the drive
- Setting: Can be changed during operation or when stopped
- Configuration: Can only be modified when stopped and no braking is taking place. Can be displayed during operation.



- Check that changes to the current operating settings do not present any danger. Changes should preferably be made with the drive stopped.

Start up

Important: In factory settings mode on power-up, or in a manual fault reset or after a stop command, the motor can only be powered once the "forward", "reverse" and "DC injection stop" commands have been reset. If they have not been reset, the drive will display "nSt" but will not start. If the automatic restart function is configured (parameter Atr in the FLt- menu, see page [66](#)), these commands are taken into account without a reset being necessary.

Test on a low power motor or without a motor

- In factory settings mode, "motor phase loss" detection is active (OPL = YES). To check the drive in a test or maintenance environment without having to switch to a motor with the same rating as the drive (particularly useful in the case of high power drives), deactivate "motor phase loss" detection (OPL = NO).
- Configure the voltage/frequency ratio: $UF_t = L$ (drC- menu on page [24](#))



- Motor thermal protection will not be provided by the drive if the motor current is less than 0.2 times the nominal drive current.

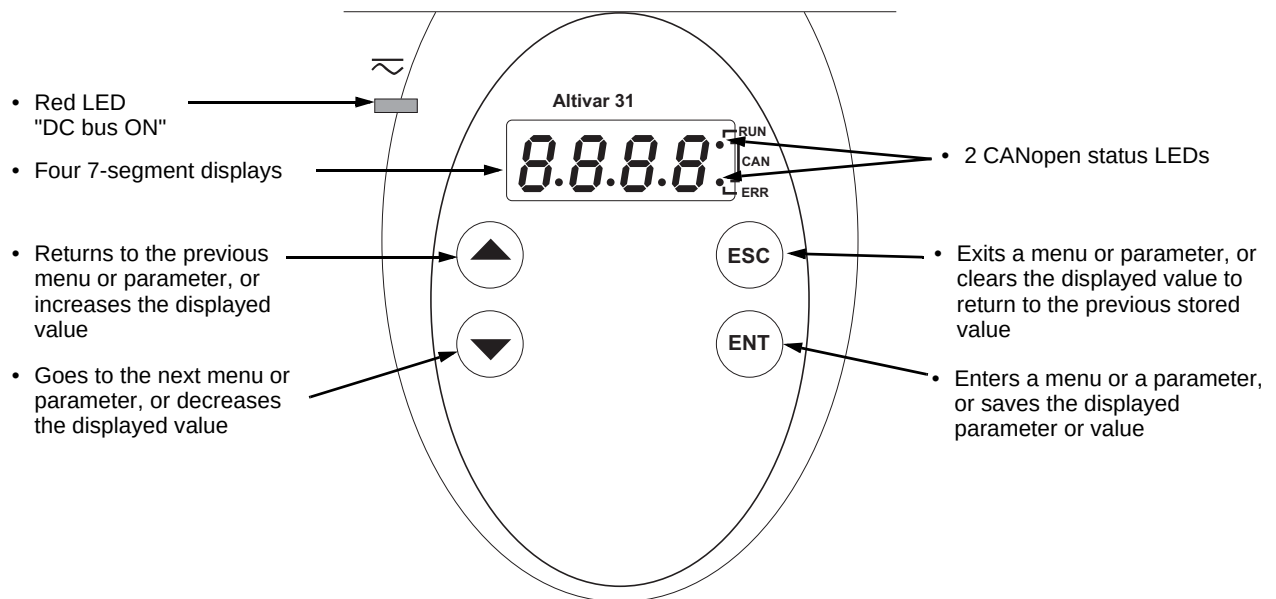
Using motors in parallel

- Configure the voltage/frequency ratio: $UF_t = L$ (drC- menu on page [24](#))



- Motor thermal protection is no longer provided by the drive. Provide an alternative means of thermal protection on every motor.

Functions of the display and the keys



- Pressing ▲ or ▼ does not store the selection.
- Press and hold down (>2 s) ▲ or ▼ to scroll through the data quickly.

To save and store the selection: ENT

The display flashes when a value is stored.

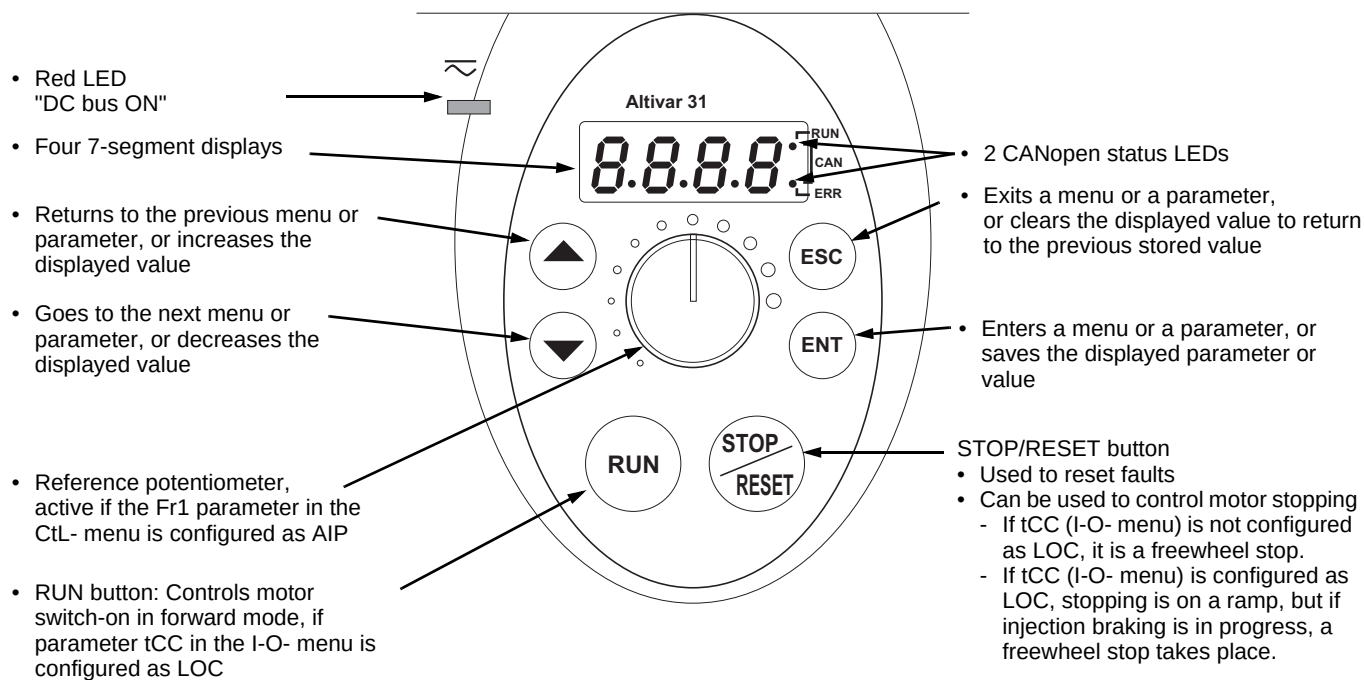
Normal display, with no fault present and no starting:

- 43.0: Display of the parameter selected in the SUP- menu (default selection: motor frequency). In current limit mode, the display flashes.
- init: Initialization sequence
- rdY: Drive ready
- dcb: DC injection braking in progress
- nSt: Freewheel stop
- FSt: Fast stop
- tUn: Auto-tuning in progress

The display flashes to indicate the presence of a fault.

Functions of the display and the keys

ATV31●●●●●●●A:



- Pressing ▲ or ▼ does not store the selection.
- Press and hold down (>2 s) ▲ or ▼ to scroll through the data quickly.

To save and store the selection: ENT

The display flashes when a value is stored.

Normal display, with no fault present and no starting:

- 43.0: Display of the parameter selected in the SUP- menu (default selection: output frequency applied to the motor). In current limit mode, the display flashes.
- init: Initialization sequence
- rdY: Drive ready
- dcb: DC injection braking in progress
- nSt: Freewheel stop
- FSt: Fast stop
- tUn: Auto-tuning in progress

The display flashes to indicate the presence of a fault.

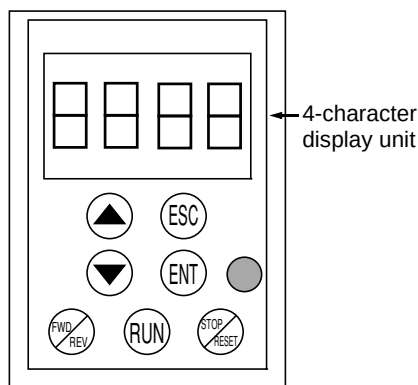
Remote terminal option

This module is a local control unit which can be mounted on the door of the wall-mounted or floor-standing enclosure. It has a cable with connectors, which is connected to the drive serial link (see the manual supplied with the terminal). It has the same display and the same programming buttons as the Altivar 31 with the addition of a switch to lock access to the menus and three buttons for controlling the drive:

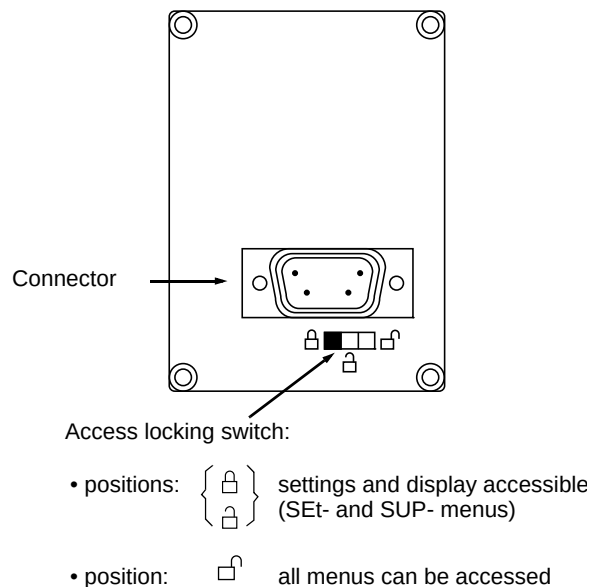
- FWD/REV: reversal of the direction of rotation
- RUN: motor run command
- STOP/RESET: Motor stop command or fault reset

Pressing the button a first time stops the motor, and if DC injection standstill braking is configured, pressing it a second time stops this braking.

View of the front panel:



View of the rear panel:



Note: Customer password protection has priority on the switch.

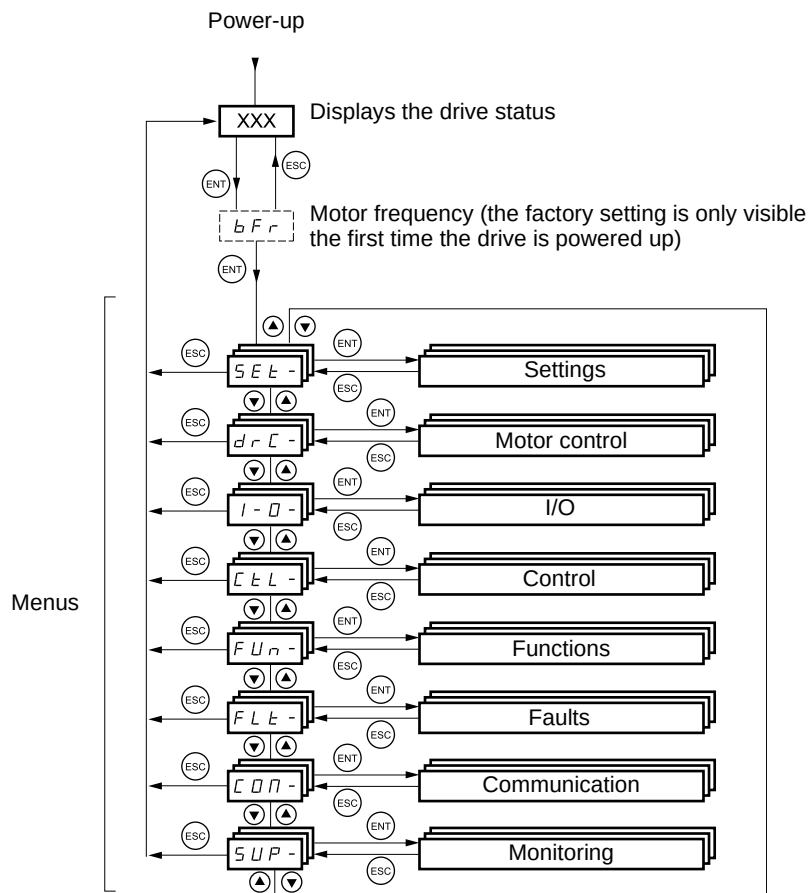


- The access locking switch on the remote terminal also prevents the drive settings being accessed via the keypad.
- When the remote terminal is disconnected, if the drive has been locked, the keypad will remain locked.
- In order for the remote terminal to be active, the tbr parameter in the COM- menu must remain in factory settings mode: 19.2 (see page [80](#)).

Saving and loading configurations

Up to four complete configurations for ATV 31 drives can be stored on the remote terminal. These configurations can be saved, transported and transferred from one drive to another of the same rating. 4 different operations for the same device can also be stored on the terminal. See the SCS and FCS parameters in the drC-, I-O-, CtL- and FUn- menus.

Access to menus



Some parameters can be accessed in a number of menus for increased user-friendliness:

- Entering settings
- Return to factory settings
- Restoring and saving the configuration

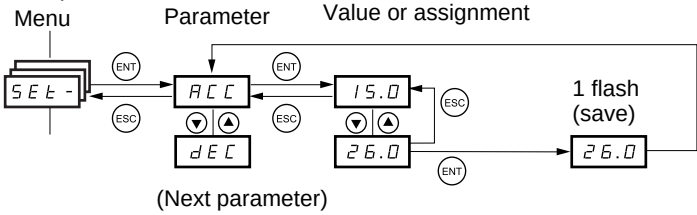
A dash appears after menu and sub-menu codes to differentiate them from parameter codes.

Examples: FUn- menu, ACC parameter.

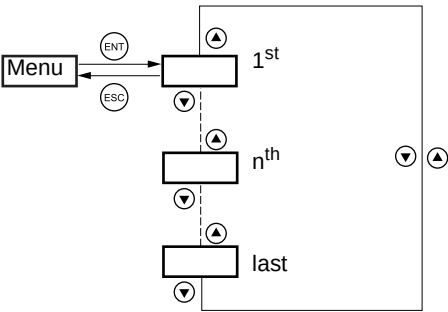
Accessing menu parameters

To save and store the selection:

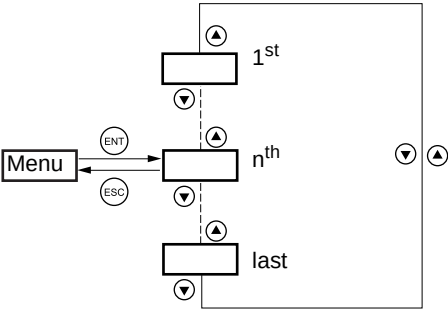
The display flashes when a value is stored.
Example:



All the menus are "drop-down" type menus, which means that after the last parameter, if you continue to press ▼, you will return to the first parameter and, conversely, you can switch from the first parameter to the last parameter by pressing ▲.



If, after modifying any of the parameters (nth), you quit a menu and return to this menu without having accessed another menu in the meantime, you will be taken directly to the nth parameter (see below). If, in the meantime, you have accessed another menu or have restarted the system, you will always be taken to the first parameter in the menu (see above).



Configuration of the bFr parameter

This parameter can only be modified in stop mode without a run command.

b F r

Code	Description	Adjustment range	Factory setting
b F r	Standard motor frequency This parameter is only visible the first time the drive is switched on. It can be modified at any time in the drC- menu. 50 Hz: IEC 60 Hz: NEMA This parameter modifies the presets of the following parameters: HSP page 19, Ftd page 22, FrS page 23 and tFr page 25.		50

Function compatibility

Incompatible functions

The following functions will be inaccessible or deactivated in the cases described below:

Automatic restart

This is only possible for 2-wire level detection control (tCC = 2C and tCt = LEL or PFO).

Flying restart

This is only possible for 2-wire level detection control (tCC = 2C and tCt = LEL or PFO).

This function is locked if automatic standstill injection is configured as DC (AdC = Ct).

Reverse

On the ATV31...A range only, this function is locked if local control is active (tCC = LOC).

Function compatibility table

The choice of application functions may be limited by the number of I/O and by the fact that some functions are incompatible with one another. Functions which are not listed in this table are fully compatible.

If there is an incompatibility between functions, the first function configured will prevent the remainder being configured.

To configure a function, first check that functions which are incompatible with it are unassigned, especially those which are assigned in the factory settings.

	Summing inputs (factory setting)	+/- speed (1)	Management of limit switches	Preset speeds (factory setting)	PI regulator	Jog operation	Brake control	DC injection stop	Fast stop	Freewheel stop
Summing inputs (factory setting)		●		↑	●	↑				
+/- speed (1)	●			●	●	●				
Management of limit switches					●					
Preset speeds (factory setting)	↑	●			●	↑				
PI regulator	●	●	●	●		●	●			
Jog operation	↑	●		↑	●		●			
Brake control					●	●		●		
DC injection stop							●			↑
Fast stop										↑
Freewheel stop								↑	↑	

(1) Excluding special application with reference channel Fr2 (see diagrams 33 and 35)

● Incompatible functions
 Compatible functions
 Not applicable

Priority functions (functions which cannot be active simultaneously):

← ↑ The function indicated by the arrow has priority over the other.

Stop functions have priority over run commands.

Speed references via logic command have priority over analog references.



Logic and analog input application functions

Each of the functions on the following pages can be assigned to one of the inputs.

A single input can activate several functions at the same time (reverse and 2nd ramp for example). **The user must therefore ensure that these functions can be used at the same time.**

The SUP- display menu (parameters LIA and AIA on page [73](#)) can be used to display the functions assigned to each input in order to check their compatibility.

Before assigning a reference, a command or a function to a logic or analog input, check that this input has not already been assigned in the factory settings, and that no other input has been assigned to an incompatible or unwanted function.

- Example of incompatible function to be unassigned:
To activate "+/- speed", first unassign the preset speeds and summing input 2.
- Example of unwanted function to be unassigned:
To control an ATV31●●●A at the terminals it is advisable to unassign the potentiometer and the RUN button.

The following table indicates the factory-set input assignments and the procedure for unassigning them.

Assigned input		Function	Code	To unassign, set to:	Page
ATV31●●●	ATV31●●●A				
LI2		Reverse	rrS	nO	27
LI3	LI3	2 preset speeds	PS2	nO	50
LI4	LI4	4 preset speeds	PS4	nO	50
AI1		Reference 1	Fr1	Anything but AI1	38
	RUN button	Forward	tCC	2C or 3C	27
	AIP (potentiometer)	Reference 1	Fr1	Anything but AIP	38
AI2	AI2	Summing input 2	SA2	nO	48

List of functions that can be assigned to inputs/outputs

Logic inputs	Page	Code	Factory setting	
			ATV31●●●	ATV31●●●A
Not assigned	-	-	LI5 - LI6	LI1 - LI2 LI5 - LI6
Forward	-	-	LI1	
2 preset speeds	50	<i>P 5 2</i>	LI3	LI3
4 preset speeds	50	<i>P 5 4</i>	LI4	LI4
8 preset speeds	50	<i>P 5 8</i>		
16 preset speeds	51	<i>P 5 16</i>		
2 preset PI references	57	<i>P r 2</i>		
4 preset PI references	57	<i>P r 4</i>		
+ speed	54	<i>U S P</i>		
- speed	54	<i>d S P</i>		
Jog operation	52	<i>J O G</i>		
Ramp switching	43	<i>r P 5</i>		
Switching for 2 nd current limit	61	<i>L C 2</i>		
Fast stop via logic input	45	<i>F S t</i>		
DC injection via logic input	45	<i>d C I</i>		
Freewheel stop via logic input	46	<i>n S t</i>		
Reverse	27	<i>r r 5</i>	LI2	
External fault	67	<i>E t F</i>		
RESET (fault reset)	66	<i>r S F</i>		
Forced local mode	70	<i>F L 0</i>		
Reference switching	39	<i>r F C</i>		
Control channel switching	40	<i>C C 5</i>		
Motor switching	62	<i>C H P</i>		
Forward limit switch	64	<i>L R F</i>		
Reverse limit switch	64	<i>L R r</i>		
Fault inhibit	68	<i>I n H</i>		

Analog inputs	Page	Code	Factory setting	
			ATV31●●●	ATV31●●●A
Not assigned	-	-	AI3	AI1 - AI3
Reference 1	38	<i>F r 1</i>	AI1	AIP (potentiometer)
Reference 2	38	<i>F r 2</i>		
Summing input 2	48	<i>S R 2</i>	AI2	AI2
Summing input 3	48	<i>S R 3</i>		
PI regulator feedback	57	<i>P I F</i>		

Analog/logic output	Page	Code	Factory setting	
			AOC/AOV	
Not assigned	-	-		
Motor current	28	<i>O C r</i>		
Motor frequency	28	<i>r F r</i>		
Motor torque	28	<i>O L 0</i>		
Power supplied by the drive	28	<i>O P r</i>		
Drive fault (logic data)	28	<i>F L t</i>		
Drive running (logic data)	28	<i>r U n</i>		
Frequency threshold reached (logic data)	28	<i>F t R</i>		
High speed (HSP) reached (logic data)	28	<i>F L R</i>		
Current threshold reached (logic data)	28	<i>C t R</i>		
Frequency reference reached (logic data)	28	<i>S r R</i>		
Motor thermal threshold reached (logic data)	28	<i>t S R</i>		
Brake sequence (logic data)	60	<i>b L C</i>		

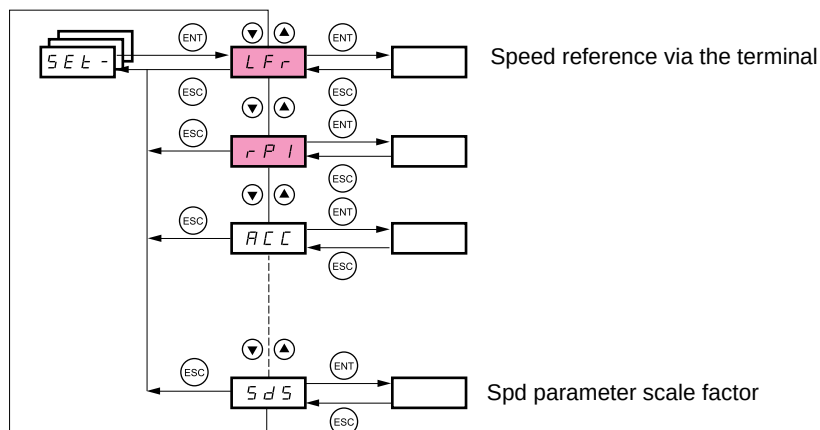
List of functions that can be assigned to inputs/outputs

Relay	Page	Code	Factory setting
Not assigned	-	-	R2
Drive fault	28	<i>F L t</i>	R1
Drive running	28	<i>r U n</i>	
Frequency threshold reached	28	<i>F t R</i>	
High speed (HSP) reached	28	<i>F L R</i>	
Current threshold reached	28	<i>C t R</i>	
Frequency reference reached	28	<i>S r R</i>	
Motor thermal threshold reached	28	<i>t S R</i>	
Brake sequence	60	<i>b L C</i>	
Copy of the logic input	28	<i>L I •</i>	

List of functions that can be assigned to the CANopen and Modbus control word bits

Bits 11 to 15 of the control word	Page	Code
2 preset speeds	50	<i>P S 2</i>
4 preset speeds	50	<i>P S 4</i>
8 preset speeds	50	<i>P S 8</i>
16 preset speeds	51	<i>P S 16</i>
2 preset PI references	57	<i>P r 2</i>
4 preset PI references	57	<i>P r 4</i>
Ramp switching	43	<i>r P 5</i>
Switching for 2 nd current limit	61	<i>L C 2</i>
Fast stop via logic input	45	<i>F S t</i>
DC injection via logic input	45	<i>d C I</i>
External fault	67	<i>E t F</i>
Reference switching	39	<i>r F C</i>
Control channel switching	40	<i>C C 5</i>
Motor switching	62	<i>C H P</i>

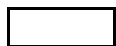
Settings menu SEt-



The adjustment parameters can be modified with the drive running or stopped.



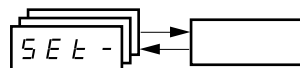
Check that it is safe to make changes during operation. Changes should preferably be made in stop mode.



These parameter appear regardless of how the other menus have been configured.

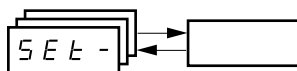


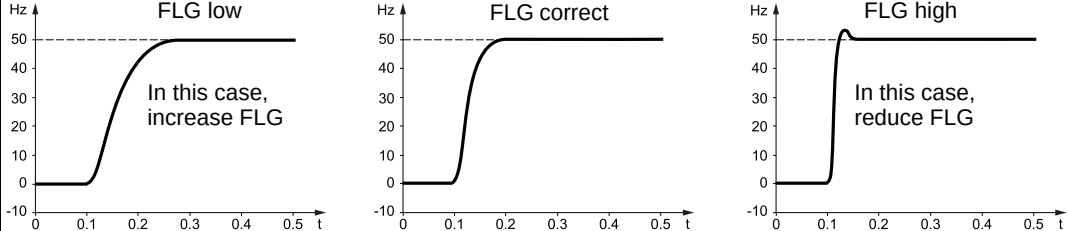
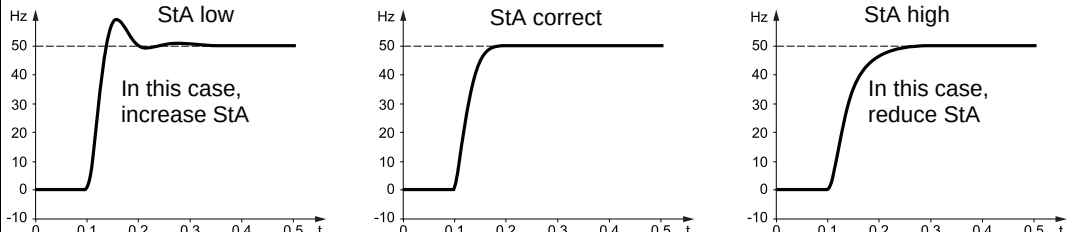
These parameters only appear if the corresponding function has been selected in another menu. When the corresponding function is also accessible and adjustable from within the configuration menu, to aid programming their description is detailed in these menus, on the pages indicated.



Code	Description	Adjustment range	Factory setting
LFr	Speed reference via the remote terminal	0 to HSP	
	This parameter appears if LCC = YES (page 40) or if Fr1/Fr2 = LCC (page 38), and if the remote terminal is online. In this case, LFr can also be accessed via the drive keypad. LFr is reset to 0 when the drive is powered down.		
rPI	Internal PI regulator reference See page 57	0.0 to 100%	0
ACC	Acceleration ramp time	according to parameter Inr (see page 43)	3 s
	Defined as the acceleration time between 0 and the nominal frequency FrS (parameter in the drC- menu).		
AC2	2nd acceleration ramp time See page 44	according to parameter Inr (see page 43)	5 s
DE2	2nd deceleration ramp time See page 44	according to parameter Inr (see page 43)	5 s
dEC	Deceleration ramp time	according to parameter Inr (see page 43)	3 s
	Defined as the deceleration time between the nominal frequency FrS (parameter in the drC- menu) and 0. Check that the value of dEC is not too low in relation to the load to be stopped.		
tA1	Start of CUS-type acceleration ramp rounded as % of total ramp time (ACC or AC2) See page 42	0 to 100	10%
tA2	End of CUS-type acceleration ramp rounded as % of total ramp time (ACC or AC2) See page 42	0 to (100-tA1)	10%
tA3	Start of CUS-type deceleration ramp rounded as % of total ramp time (dEC or dE2) See page 42	0 to 100	10%
tA4	End of CUS-type deceleration ramp rounded as % of total ramp time (dEC or dE2) See page 42	0 to (100-tA3)	10%
LSP	Low speed (Motor frequency at min. reference)	0 to HSP	0 Hz
HSP	High speed (Motor frequency to max. reference): Check that this setting is suitable for the motor and the application.	LSP to tFr	bFr

Settings menu SEt-



Code	Description	Adjustment range	Factory setting
l t H	Motor thermal protection - max. thermal current Set l t H to the nominal current on the motor rating plate. Please refer to OLL on page 68 if you wish to suppress thermal protection.	0.2 to 1.5 In (1)	According to drive rating
U F r	IR compensation/voltage boost - For U Ft (page 24) = n or nLd: IR compensation - For U Ft = L or P: Voltage boost Used to optimize the torque at very low speed (increase UFr if the torque is insufficient). Check that the value of UFr is not too high for when the motor is warm (risk of instability).  Modifying U Ft (page 24) will cause UFr to return to the factory setting (20%).	0 to 100%	20
F L G	Frequency loop gain Parameter can only be accessed if U Ft (page 24) = n or nLd. The FLG parameter adjusts the drive's ability to follow the speed ramp based on the inertia of the machine being driven. Too high a gain may result in operating instability. 	1 to 100%	20
S t A	Frequency loop stability Parameter can only be accessed if U Ft (page 24) = n or nLd. Used to adapt the return to steady state after a speed transient (acceleration or deceleration), according to the dynamics of the machine. Gradually increase the stability to avoid any overspeed. 	1 to 100%	20
S L P	Slip compensation Parameter can only be accessed if U Ft (page 24) = n or nLd. Used to adjust the slip compensation value fixed by nominal motor speed. The speeds given on motor rating plates are not necessarily exact. • If slip setting < actual slip: the motor is not rotating at the correct speed in steady state. • If slip setting > actual slip: the motor is overcompensated and the speed is unstable.	0 to 150%	100
l d C	Level of DC injection braking current activated via logic input or selected as stop mode (2). See page 46	0 to In (1)	0.7 In (1)
t d C	Total DC injection braking time selected as stop mode (2). See page 46	0.1 to 30 s	0.5 s
<u>t d C 1</u>	Automatic standstill DC injection time See page 47	0.1 to 30 s	0.5 s
<u>S d C 1</u>	Level of automatic standstill DC injection current See page 47	0 to 1.2 In (1)	0.7 In (1)
<u>t d C 2</u>	2nd automatic standstill DC injection time See page 47	0 to 30 s	0 s
<u>S d C 2</u>	2nd level of standstill DC injection current See page 47	0 to 1.2 In (1)	0.5 In (1)

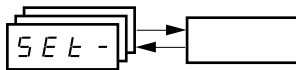
(1) In corresponds to the nominal drive current indicated in the Installation Manual and on the drive rating plate.

(2) Caution: These settings are not related to the "automatic standstill DC injection" function.



These parameters only appear if the corresponding function has been selected in another menu. When the corresponding function is also accessible and adjustable from within the configuration menu, to aid programming their description is detailed in these menus, on the pages indicated.
Those which are underlined appear in factory settings mode.

Settings menu SEt-



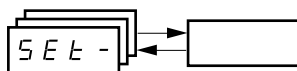
Code	Description	Adjustment range	Factory setting
JPF	Skip frequency Prevents prolonged operation at a frequency range of ± 1 Hz around JPF. This function prevents a critical speed which leads to resonance. Setting the function to 0 renders it inactive.	0 to 500	0 Hz
JF2	2nd skip frequency Prevents prolonged operation at a frequency range of ± 1 Hz around JF2. This function prevents a critical speed which leads to resonance. Setting the function to 0 renders it inactive.	0 to 500	0 Hz
JGF	Jog operating frequency See page 52	0 to 10 Hz	10 Hz
rPG	PI regulator proportional gain See page 57	0.01 to 100	1
rIG	PI regulator integral gain See page 57	0.01 to 100/s	1/s
FbS	PI feedback multiplication coefficient See page 57	0.1 to 100	1
PIC	Reversal of the direction of correction of the PI regulator See page 57	nO - YES	nO
rP2	2nd preset PI reference See page 57	0 to 100%	30%
rP3	3rd preset PI reference See page 57	0 to 100%	60%
rP4	4th preset PI reference See page 57	0 to 100%	90%
SP2	2nd preset speed See page 51	0 to 500 Hz	10 Hz
SP3	3rd preset speed See page 51	0 to 500 Hz	15 Hz
SP4	4th preset speed See page 51	0 to 500 Hz	20 Hz
SP5	5th preset speed See page 51	0 to 500 Hz	25 Hz
SP6	6th preset speed See page 51	0 to 500 Hz	30 Hz
SP7	7th preset speed See page 51	0 to 500 Hz	35 Hz
SP8	8th preset speed See page 51	0 to 500 Hz	40 Hz
SP9	9th preset speed See page 51	0 to 500 Hz	45 Hz
SP10	10th preset speed See page 51	0 to 500 Hz	50 Hz
SP11	11th preset speed See page 51	0 to 500 Hz	55 Hz
SP12	12th preset speed See page 51	0 to 500 Hz	60 Hz
SP13	13th preset speed See page 51	0 to 500 Hz	70 Hz
SP14	14th preset speed See page 51	0 to 500 Hz	80 Hz
SP15	15th preset speed See page 51	0 to 500 Hz	90 Hz
SP16	16th preset speed See page 51	0 to 500 Hz	100 Hz
CLI	Current limit Used to limit the torque and the temperature rise of the motor.	0.25 to 1.5 In (1)	1.5 In (1)
CL2	2nd current limit See page 61	0.25 to 1.5 In (1)	1.5 In (1)
ELS	Low speed operating time Following operation at LSP for a defined period, a motor stop is requested automatically. The motor restarts if the frequency reference is greater than LSP and if a run command is still present. Caution: Value 0 corresponds to an unlimited time	0 to 999.9 s	0 (no time limit)
rSL	Restart error threshold ("wake-up" threshold) See page 58	0 to 100%	0
UFr2	IR compensation, motor 2 See page 63	0 to 100%	20
FLG2	Frequency loop gain, motor 2 See page 63	1 to 100%	20
SLR2	Stability, motor 2 See page 63	1 to 100%	20
SLP2	Slip compensation, motor 2 See page 63	0 to 150%	100%

(1) In corresponds to the nominal drive current indicated in the Installation Manual and on the drive rating plate.



These parameters only appear if the corresponding function has been selected in another menu. When the corresponding function is also accessible and adjustable from within the configuration menu, to aid programming their description is detailed in these menus, on the pages indicated.
Those which are underlined appear in factory settings mode.

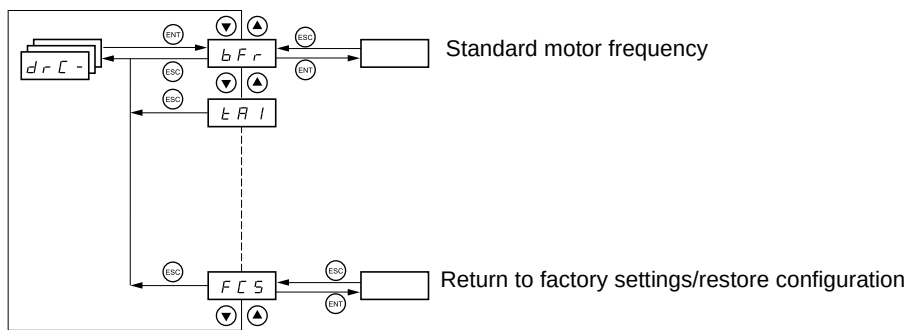
Settings menu SEt-



Code	Description	Adjustment range	Factory setting
F t d	Motor frequency threshold above which the relay contact (R1 or R2 = FtA) closes or output AOV = 10 V (dO = StA)	0 to 500 Hz	bFr
t t d	Motor thermal state threshold above which the relay contact (R1 or R2 = tSA) closes or output AOV = 10 V (dO = tSA)	0 to 118%	100%
C t d	Motor current threshold beyond which the relay contact (R1 or R2 = CtA) closes or output AOV = 10 V (dO = CtA)	0 to 1.5 In (1)	In (1)
S d S	Scale factor for display parameter SPd1/SPd2/SPd3 (SUP-menu on page 72) Used to scale a value in proportion to the output frequency rFr: the machine speed, the motor speed, etc. - If $SdS \leq 1$, SPd1 is displayed (possible definition = 0.01) - If $1 < SdS \leq 10$, SPd2 is displayed (possible definition = 0.1) - If $SdS > 10$, SPd3 is displayed (possible definition = 1) - If $SdS > 10$ and $SdS \times rFr > 9999$: $\text{Display of Spd3} = \frac{SdS \times rFr}{1000} \text{ to 2 decimal places}$ Example: For 24 223, display is 24.22 - If $SdS > 10$ and $SdS \times rFr > 65535$, display locked at 65.54 Example: Display motor speed for 4-pole motor, 1500 rpm at 50 Hz (synchronous speed): $SdS = 30$ $SPd3 = 1500$ at $rFr = 50$ Hz	0.1 to 200	30
S F r	Switching frequency See page 25 This parameter can also be accessed in the drC- menu.	2.0 to 16 kHz	4 kHz

(1) In corresponds to the nominal drive current indicated in the Installation Manual and on the drive rating plate.

Motor control menu drC-

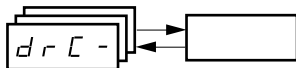


With the exception of tUn, which can power up the motor, parameters can only be modified in stop mode, with no run command present.

On the optional remote terminal, this menu can be accessed with the switch in the  position.

Drive performance can be optimized by:

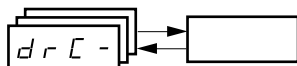
- Entering the values given on the motor rating plate in the drive menu
- Performing an auto-tune operation (on a standard asynchronous motor)



Code	Description	Adjustment range	Factory setting
bFr	Standard motor frequency		50
	50 Hz: IEC 60 Hz: NEMA This parameter modifies the presets of the following parameters: HSP page 19 , Ftd page 22 , FrS page 23 and tFr page 25 .		
Un5	Nominal motor voltage given on the rating plate	According to drive rating	According to drive rating
	ATV31●●●M2: 100 to 240 V ATV31●●●M3X: 100 to 240 V ATV31●●●N4: 100 to 500 V ATV31●●●S6X: 100 to 600 V		
Fr5	Nominal motor frequency given on the rating plate	10 to 500 Hz	50 Hz
	 The ratio $\frac{UnS \text{ (in volts)}}{FrS \text{ (in Hz)}}$ must not exceed the following values: ATV31●●●M2: 7 max. ATV31●●●M3X: 7 max. ATV31●●●N4: 14 max. ATV31●●●S6X: 17 max. The factory setting is 50 Hz, or preset to 60 Hz if bFr is set to 60 Hz.		
nCr	Nominal motor current given on the rating plate	0.25 to 1.5 In (1)	According to drive rating
nSP	Nominal motor speed given on the rating plate	0 to 32760 RPM	According to drive rating
	0 to 9999 RPM then 10.00 to 32.76 KRPM If, rather than the nominal speed, the rating plate indicates the synchronous speed and the slip in Hz or as a %, calculate the nominal speed as follows: • Nominal speed = Synchronous speed x $\frac{100 - \text{slip as a \%}}{100}$ - or • Nominal speed = Synchronous speed x $\frac{50 - \text{slip in Hz}}{50}$ (50 Hz motors) - or • Nominal speed = Synchronous speed x $\frac{60 - \text{slip in Hz}}{60}$ (60 Hz motors)		
CP5	Motor Cos Phi given on the rating plate	0.5 to 1	According to drive rating

(1) In corresponds to the nominal drive current indicated in the Installation Manual and on the drive rating plate.

Motor control menu drC-



Code	Description	Adjustment range	Factory setting
rSC	Cold state stator resistance nO : Function inactive. For applications which do not require high performance or do not tolerate automatic autotuning (passing a current through the motor) each time the drive is powered up. InIt : Activates the function. To improve low-speed performance whatever the thermal state of the motor. XXXX : Value of cold state stator resistance used, in mΩ. Caution: - It is strongly recommended that this function is activated in Lifting and Handling applications. - The function should only be activated (InIt) when the motor is in cold state. - When rSC = InIt, parameter tUn is forced to POn. At the next run command, the stator resistance is measured with an auto-tune. Parameter rSC then changes to this value (XXXX) and maintains it; tUn remains forced to POn. Parameter rSC remains at InIt as long as the measurement has not been performed. - Value XXXX can be forced or modified using the ▲ ▼ keys (1).		nO
tUn	Motor control auto-tuning It is essential that all the motor parameters (UnS, FrS, nCr, nSP, COS) are configured correctly before performing auto-tuning. nO : Auto-tuning not performed. YES : Auto-tuning is performed as soon as possible, then the parameter automatically switches to dOnE or nO in the event of a fault (the tnF fault is displayed if tnL = YES (see page 68)). dOnE : Use of the values given the last time auto-tuning was performed. rUn : Auto-tuning is performed every time a run command is sent. POn : Auto-tuning is performed on every power-up. L1L to L1B : Auto-tuning is performed on the transition from 0 → 1 of a logic input assigned to this function. Caution: tUn is forced to POn if rSC = InIt. Auto-tuning is only performed if no command has been activated. If a "freewheel stop" or "fast stop" function is assigned to a logic input, this input must be set to 1 (active at 0). Auto-tuning may last for 1 to 2 seconds. Do not interrupt; wait for the display to change to "dOnE" or "nO".  During auto-tuning the motor operates at nominal current.		nO
tUS	Auto-tuning status (information only, cannot be modified) tAb : The default stator resistance value is used to control the motor. PEnd : Auto-tuning has been requested but not yet performed. PrOG : Auto-tuning in progress FRIL : Auto-tuning has failed. dOnE : The stator resistance measured by the auto-tuning function is used to control the motor. SEnd : The cold state stator resistance (rSC other than nO) that is used to control the motor.		tAb
UFk	Selection of the type of voltage/frequency ratio L : Constant torque for motors connected in parallel or special motors P : Variable torque: pump and fan applications n : Sensorless flux vector control for constant torque applications nLd : Energy saving, for variable torque applications not requiring high dynamics (behaves in a similar way to the P ratio at no load and the n ratio on load) Voltage Frequency		n

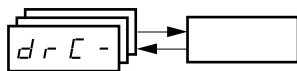
(1) Procedure:

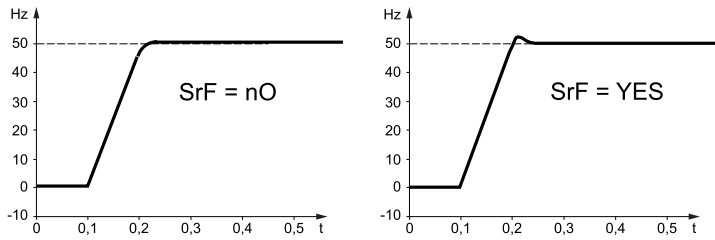
- Check that the motor is cold.
- Disconnect the cables from the motor terminals.
- Measure the resistance between 2 of the motor terminals (U. V. W) without modifying its connection.
- Use the ▲ ▼ keys to enter half the measured value.
- Increase the factory setting of UFr (page 20) to 100% rather than 20%.



Do not use rSC on any other setting than nO or tUn = POn with the flying restart function (FLr page 67).

Motor control menu drC-

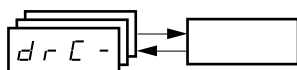


Code	Description	Adjustment range	Factory setting
n r d	Random switching frequency Y E S : Frequency with random modulation n O : Fixed frequency Random frequency modulation prevents any resonance which may occur at a fixed frequency.		YES
5 F r	Switching frequency (1) The frequency can be adjusted to reduce the noise generated by the motor. If the frequency has been set to a value higher than 4 kHz, in the event of an excessive rise in temperature, the drive will automatically reduce the switching frequency and increase it again once the temperature has returned to normal.	2.0 to 16 kHz	4 kHz
h F r	Maximum output frequency The factory setting is 60 Hz, or preset to 72 Hz if bFr is set to 60 Hz.	10 to 500 Hz	60 Hz
5 r F	Suppression of the speed loop filter n O : The speed loop filter is active (prevents the reference being exceeded). Y E S : The speed loop filter is suppressed (in position control applications, this reduces the response time and the reference may be exceeded). 		nO
5 C S	Saving the configuration (1) n O : Function inactive S t r I : Saves the current configuration (but not the result of auto-tuning) to EEPROM. SCS automatically switches to nO as soon as the save has been performed. This function is used to keep another configuration in reserve, in addition to the current configuration. When drives leave the factory the current configuration and the backup configuration are both initialized with the factory configuration. • If the remote terminal option is connected to the drive, the following additional selection options will appear: F I L 1 , F I L 2 , F I L 3 , F I L 4 (files available in the remote terminal's EEPROM memory for saving the current configuration). They can be used to store between 1 and 4 different configurations which can also be stored on or even transferred to other drives of the same rating. SCS automatically switches to nO as soon as the save has been performed.  For StrI and FIL2 to FIL4 to be taken into account, the ENT key must be held down for 2 s.		nO

(1) SCS and FCS can be accessed via several configuration menus but they concern all menus and parameters as a whole.

(2) Parameter can also be accessed in the settings menu (SEt-).

Motor control menu drC-

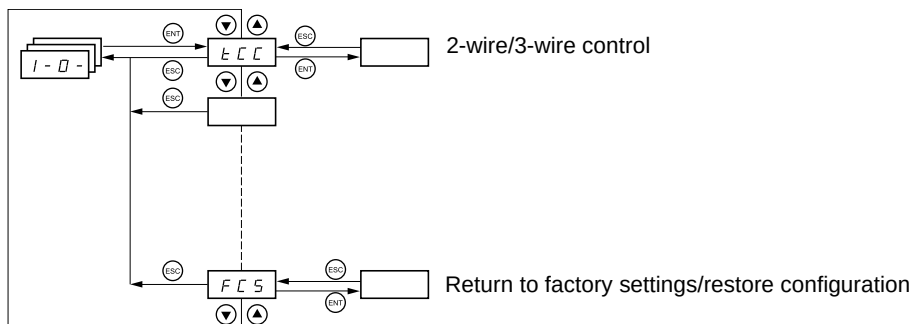


Code	Description	Adjustment range	Factory setting
CFG	Source configuration Choice of source configuration. 5 5 5 : Run/stop configuration. Identical to the factory configuration apart from the I/O assignments: - Logic inputs: - LI1, LI2 (2 directions of operation): 2-wire transition detection control, LI1 = forward, LI2 = reverse, inactive on ATV 31.....A drives (not assigned) - LI3 to LI6: Inactive (not assigned) - Analog inputs: - AI1: Speed reference 0-10 V, inactive on ATV 31.....A drives (not assigned) - AI2, AI3: Inactive (not assigned) - Relay R1: The contact opens in the event of a fault (or drive switched off) - Relay R2: Inactive (not assigned) - Analog output AOC: 0-20 mA inactive (not assigned) 5 5 d : Factory configuration (see page 4).  The assignment of CFG results directly in a return to the selected configuration.		Std
FCS	Return to factory settings/restore configuration (1) n d : Function inactive r E C I : The current configuration becomes identical to the backup configuration previously saved by SCS = Str1. rECI is only visible if the backup has been carried out. FCS automatically changes to nO as soon as this action has been performed. I n I : The current configuration is replaced by the configuration selected by parameter CFG (2). FCS automatically changes to nO as soon as this action has been performed. If the remote terminal option is connected to the drive, the following additional selection options appear, as long as the corresponding files have been loaded in the remote terminal's EEPROM memory (0 to 4 files): F I L 1, F I L 2, F I L 3, F I L 4. They enable the current configuration to be replaced with one of the 4 configurations which may be loaded on the remote terminal. FCS automatically changes to nO as soon as this action has been performed. Caution: If n A d appears on the display briefly once the parameter has switched to nO, this means that the configuration transfer is not possible and has not been performed (different drive ratings for example). If n E r appears on the display briefly once the parameter has switched to nO, this means that a configuration transfer error has occurred and the factory settings must be restored using InI. In both cases, check the configuration to be transferred before trying again.  For rECI, InI and FL1 to FL4 to be taken into account, the ENT key must be held down for 2 s.		nO

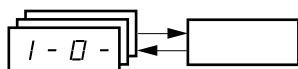
(1) SCS, CFG and FCS can be accessed via several configuration menus but they concern all menus and parameters as a whole.

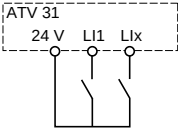
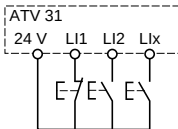
(2) The following parameters are not modified by this function, they retain the same configuration:

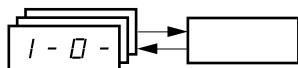
- bFr (Standard motor frequency) page 23.
- LCC (Control via remote display terminal) page 40.
- COd (Terminal locking code) page 73.
- The parameters in the Communication menu COM-.
- The parameters in the Display menu SUP-.



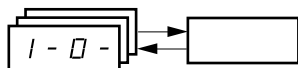
The parameters can only be modified when the drive is stopped and no run command is present. On the optional remote terminal, this menu can be accessed with the switch in the  position.



Code	Description	Factory setting
t C C	2-wire/3-wire control (Type of control) Control configuration: 2 C = 2-wire control 3 C = 3-wire control L O C = local control (drive RUN/STOP/RESET) for ATV31...A only (invisible if LAC = L3, see page 38). 2-wire control: The open or closed state of the input controls running or stopping. Wiring example: L11: forward L1x: reverse  3-wire control (pulse control): A "forward" or "reverse" pulse is sufficient to control starting, a "stop" pulse is sufficient to control stopping. Example of wiring: L11: stop L12: forward L1x: reverse   To change the assignment of tCC press the "ENT" key for 2 s. This causes the following functions to return to their factory setting: rrS, tCt and all functions affecting logic inputs.	2C ATV31...A: LOC
L E L	Type of 2-wire control (parameter only accessible if tCC = 2C) L E L : State 0 or 1 is taken into account for run or stop. t r n : A change of state (transition or edge) is necessary to initiate operation, in order to prevent accidental restarts after a break in the power supply. P F D : State 0 or 1 is taken into account for run or stop, but the "forward" input always takes priority over the "reverse" input.	trn
r r 5	Reverse operation via logic input If rrS = nO, reverse operation is active, by means of negative voltage on AI2 for example. r O : Not assigned L I 1 : Logic input LI1 L I 2 : Logic input LI2, can be accessed if tCC = 2C L I 3 : Logic input LI3 L I 4 : Logic input LI4 L I 5 : Logic input LI5 L I 6 : Logic input LI6	if tCC = 2C: LI2 if tCC = 3C: LI3 if tCC = LOC: nO

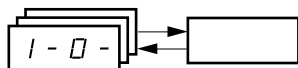


Code	Description	Factory setting
CrL3	Value for low speed (LSP) on input AI3 , can be set between 0 and 20 mA	4 mA
CrH3	Value for high speed (HSP) on input AI3 , can be set between 4 and 20 mA	20 mA
	These two parameters are used to configure the input for 0-20 mA, 4-20 mA, 20-4 mA, etc. Frequency Example: 20 - 4 mA	
AOI	Configuration of the analog output	0A
	0A: 0 - 20 mA configuration (use terminal AOC) 4A: 4 - 20 mA configuration (use terminal AOC) 10V: 0 - 10 V configuration (use terminal AOV)	
AO	Analog/logic output AOC/AOV	nO
	nO: Not assigned OCr: Motor current. 20 mA or 10 V corresponds to twice the nominal drive current. OFr: Motor frequency. 20 mA or 10 V corresponds to the maximum frequency tFr (page 25). OTr: Motor torque. 20 mA or 10 V corresponds to twice the nominal motor torque. OPr: Power supplied by the drive. 20 mA or 10 V corresponds to twice the nominal drive power. Making the following assignments (1) will transform the analog output to a logic output (see the diagram in the Installation Manual): FLt: Drive fault Run: Drive running FtR: Frequency threshold reached (Ftd parameter in the SEt- menu, page 22) HLR: High speed (HSP) reached CtR: Current threshold reached (Ctd parameter in the SEt- menu, page 22) SRr: Frequency reference reached TSR: Motor thermal threshold reached (ttd parameter in the SEt- menu, page 22) BLC: Brake sequence (for information, as this assignment can be only be activated or deactivated from the FUn- menu, see page 60) APL: Loss of 4-20 mA signal, even if LFL = nO (page 68) The logic output is in state 1 (24 V) when the selected assignment is active, with the exception of FLt (state 1 if the drive is not faulty). (1) With these assignments, configure AOT = 0A.	
RI	Relay r1	FLt
	nO: Not assigned FLt: Drive fault Run: Drive running FtR: Frequency threshold reached (Ftd parameter in the SEt- menu, page 22) HLR: High speed (HSP) reached CtR: Current threshold reached (Ctd parameter in the SEt- menu, page 22) SRr: Frequency reference reached TSR: Motor thermal threshold reached (ttd parameter in the SEt- menu, page 22) APL: Loss of 4-20 mA signal, even if LFL = nO (page 68) L I I to L I B: Returns the value of the selected logic input. The relay is powered up when the selected assignment is active, with the exception of FLt (powered up if the drive is not faulty).	



Code	Description	Factory setting
r 2	Relay r2 n D: Not assigned F L E: Drive fault r U n: Drive running F E R: Frequency threshold reached (Ftd parameter in the SEt- menu, page 22) F L R: High speed (HSP) reached C E R: Current threshold reached (Ctd parameter in the SEt- menu, page 22) S r R: Frequency reference reached E S R: Motor thermal threshold reached (ttd parameter in the SEt- menu, page 22) b L C: Brake sequence (for information, as this assignment can be only be activated or deactivated from the FUN- menu, see page 60) R P L: Loss of 4-20 mA signal, even if LFL = nO (page 68) L I I to L I E: Returns the value of the selected logic input. The relay is powered up when the selected assignment is active, with the exception of FLt (powered up if the drive is not faulty).	nO
5 C 5	Saving the configuration (1) n D: Function inactive S E r I: Saves the current configuration (but not the result of auto-tuning) to EEPROM. SCS automatically switches to nO as soon as the save has been performed. This function is used to keep another configuration in reserve, in addition to the current configuration. When drives leave the factory the current configuration and the backup configuration are both initialized with the factory configuration. • If the remote terminal option is connected to the drive, the following additional selection options will appear: F I L 1 , F I L 2 , F I L 3 , F I L 4 (files available in the remote terminal's EEPROM memory for saving the current configuration). They can be used to store between 1 and 4 different configurations which can also be stored on or even transferred to other drives of the same rating. SCS automatically switches to nO as soon as the save has been performed.  For Str1 and FIL2 to FIL4 to be taken into account, the ENT key must be held down for 2 s.	
C F G	Source configuration Choice of source configuration. S E S: Run/stop configuration. Identical to the factory configuration apart from the I/O assignments: • Logic inputs: - LI1, LI2 (2 directions of operation): 2-wire transition detection control, LI1 = forward, LI2 = reverse, inactive on ATV 31.....A drives (not assigned) - LI3 to LI6: Inactive (not assigned) • Analog inputs: - AI1: Speed reference 0-10 V, inactive on ATV 31.....A drives (not assigned) - AI2, AI3: Inactive (not assigned) • Relay R1: The contact opens in the event of a fault (or drive switched off) • Relay R2: Inactive (not assigned) • Analog output AOC: 0-20 mA inactive (not assigned) S E d: Factory configuration (see page 4).  The assignment of CFG results directly in a return to the selected configuration.	Std

(1)SCS, CFG and FCS can be accessed via several configuration menus but they concern all menus and parameters as a whole.



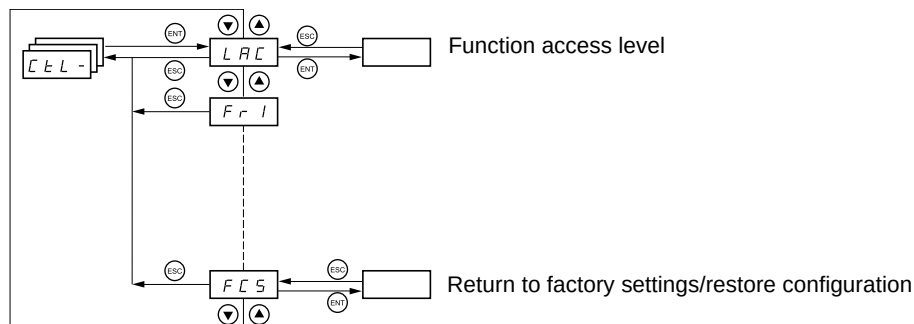
Code	Description	Factory setting
F C 5	Return to factory settings/restore configuration (1) <i>n O</i> : Function inactive <i>r E C I</i> : The current configuration becomes identical to the backup configuration previously saved by SCS = Strl. rECI is only visible if the backup has been carried out. FCS automatically changes to nO as soon as this action has been performed. <i>I n I</i> : The current configuration is replaced by the configuration selected by parameter CFG (2). FCS automatically changes to nO as soon as this action has been performed. If the remote terminal option is connected to the drive, the following additional selection options appear, as long as the corresponding files have been loaded in the remote terminal's EEPROM memory (0 to 4 files): <i>F I L 1</i>, <i>F I L 2</i>, <i>F I L 3</i>, <i>F I L 4</i>. They enable the current configuration to be replaced with one of the 4 configurations that may be loaded on the remote terminal. FCS automatically changes to nO as soon as this action has been performed. Caution: If <i>n A d</i> appears on the display briefly once FCS has switched to nO, this means that the configuration transfer is not possible and has not been performed (different drive ratings for example). If <i>n E r</i> appears on the display briefly once the parameter has switched to nO, this means that a configuration transfer error has occurred and the factory settings must be restored using InI. In both cases, check the configuration to be transferred before trying again.  For rECI, InI and FL1 to FL4 to be taken into account, the ENT key must be held down for 2 s.	

(1) SCS, CFG and FCS can be accessed via several configuration menus but they concern all menus and parameters as a whole.

(2) The following parameters are not modified by this function, they retain the same configuration:

- bFr (Standard motor frequency) page [23](#).
- LCC (Control via remote display terminal) page [40](#).
- COd (Terminal locking code) page [73](#).
- The parameters in the Communication menu COM-.
- The parameters in the Display menu SUP-.

Control menu CtL-



The parameters can only be modified when the drive is stopped and no run command is present. On the optional remote terminal, this menu can be accessed with the switch in the  position.

Control and reference channels

Run commands (forward, reverse, etc.) and references can be sent by the following channels:

Command CMD	Reference rFr
tEr: Terminal (LI.)	AI1-AI2-AI3: Terminal
LOC: Keypad (RUN/STOP) on ATV31●●●A only	AIP: Potentiometer on ATV31●●●A only
LCC: Remote terminal (RJ45 socket)	LCC: ATV31 keypad or ATV31●●●A keypad or remote terminal
Mdb: Modbus (RJ45 socket)	Mdb: Modbus (RJ45 socket)
CAn: CANopen (RJ45 socket)	CAn: CANopen (RJ45 socket)

Note:

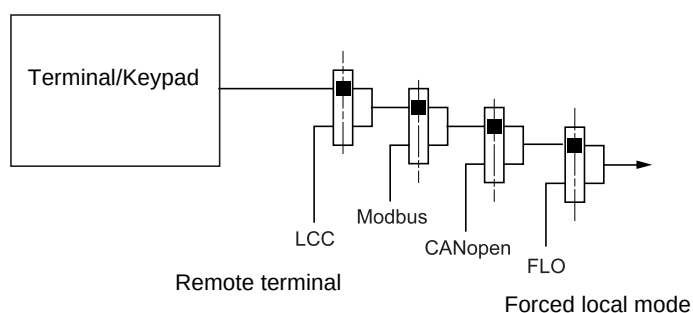
The STOP keys on the keypad and the remote terminal may retain priority (PSt parameter in the CtL- menu).

The LAC parameter in the CtL- menu can be used to select priority modes for the control and reference channels. It has 3 function levels:

- LAC = L1: Basic functions. The channels are managed in order of priority. **This level is interchangeable with ATV28.**
- LAC = L2: Provides the option of additional functions compared with L1:
 - +/- speed (motorized potentiometer)
 - Brake control
 - Switching for 2nd current limit
 - Motor switching
 - Management of limit switches
- LAC = L3: Same options as with L2. Management of the control and reference channels is configurable.

These channels can be combined as follows if parameter LAC = L1 or L2.

Highest priority to lowest priority: Local forcing, CANopen, Modbus, Remote terminal, Terminal/Keypad (from right to left in the diagram below).



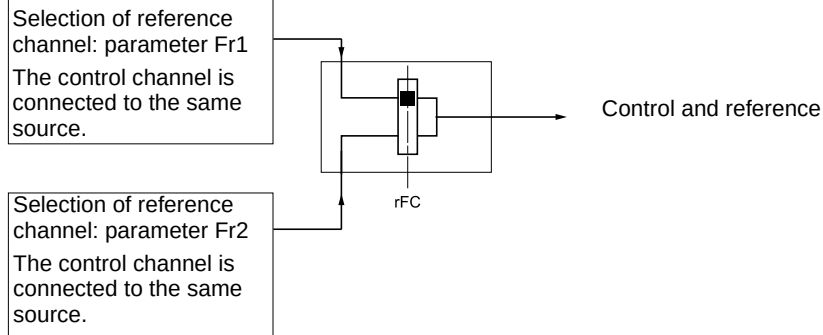
See the detailed diagrams on pages [33](#) and [34](#).

- On ATV31 drives, in factory settings mode, control and reference are managed by the terminal.
- On ATV31●●●A drives, in factory settings mode, control is via the keypad and the reference is set via the potentiometer for this keypad.
- With a remote terminal, if LCC = YES (CtL- menu), control and reference are managed by the remote terminal (reference via LFr, SET-menu).

Control menu CtL-

The channels can be combined by configuration, if LAC = L3.

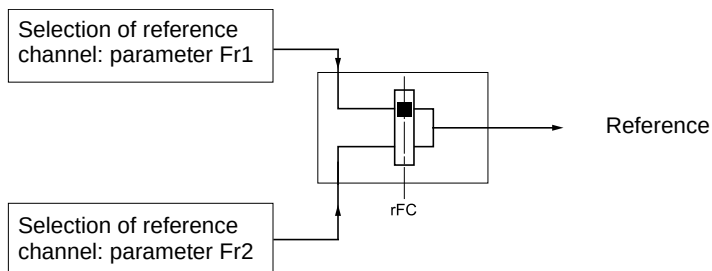
Combined control and reference (parameter CHCF = SIM):



Parameter rFC can be used to select channel Fr1 or Fr2 or to configure a logic input or a control word bit for remote switching of either. See the detailed diagrams on pages [35](#) et [37](#).

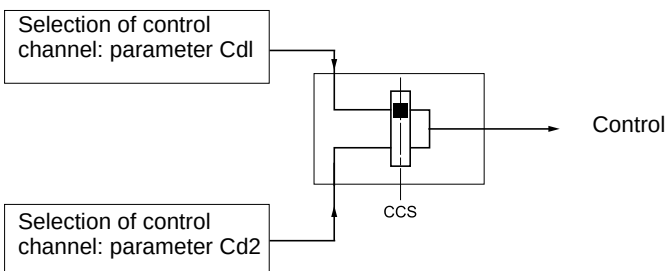
Separate control and reference (parameter CHCF = SEP):

Reference



Parameter rFC can be used to select channel Fr1 or Fr2 or to configure a logic input or a control word bit for remote switching of either.

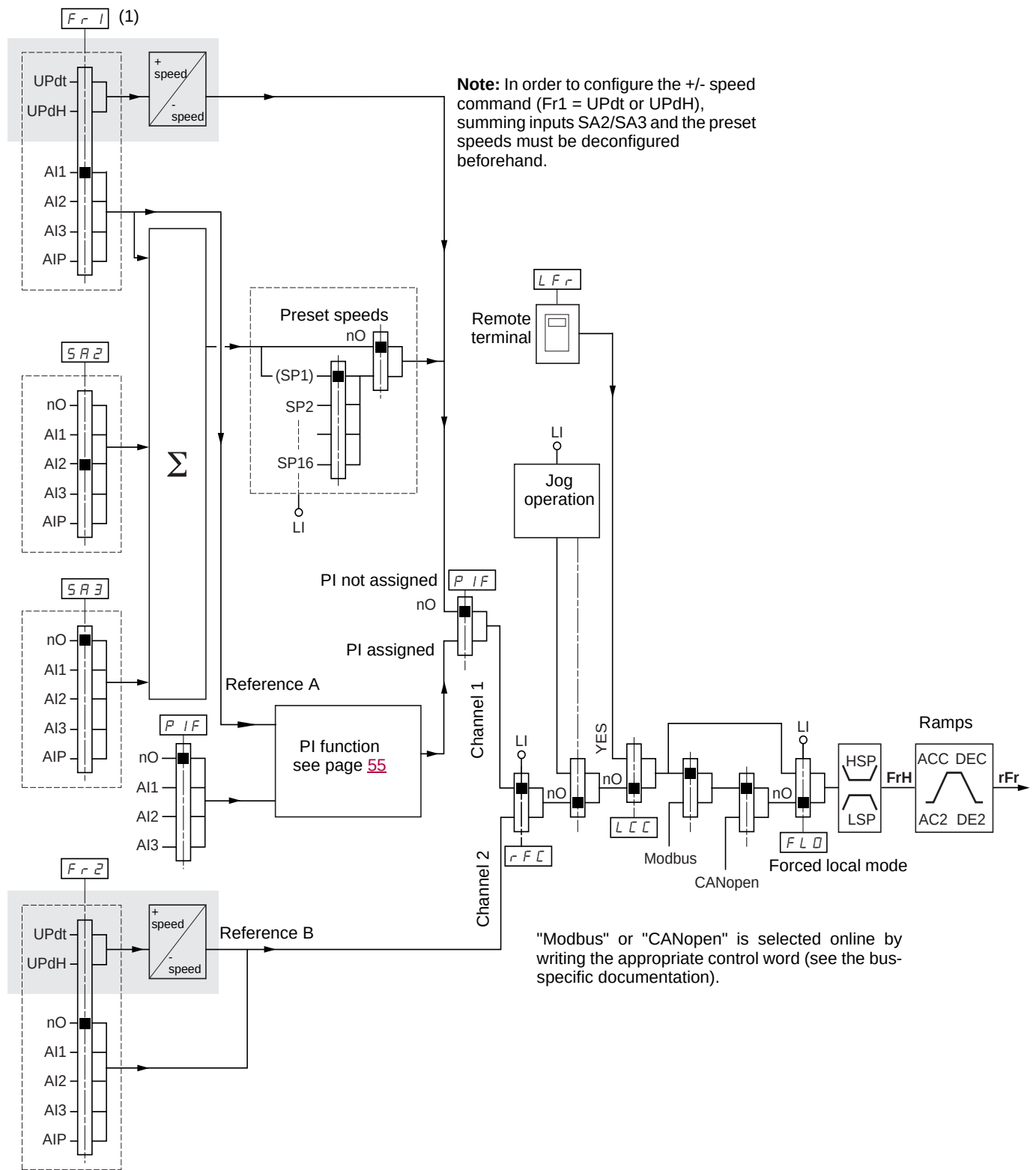
Control



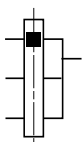
Parameter CCS can be used to select channel Cd1 or Cd2 or to configure a logic input or a control word bit for remote switching of either.

See the detailed diagrams on pages [35](#) and [36](#).

Reference channel for LAC = L1 or L2



Key:



Parameter:
The black square represents
the factory setting assignment (1)



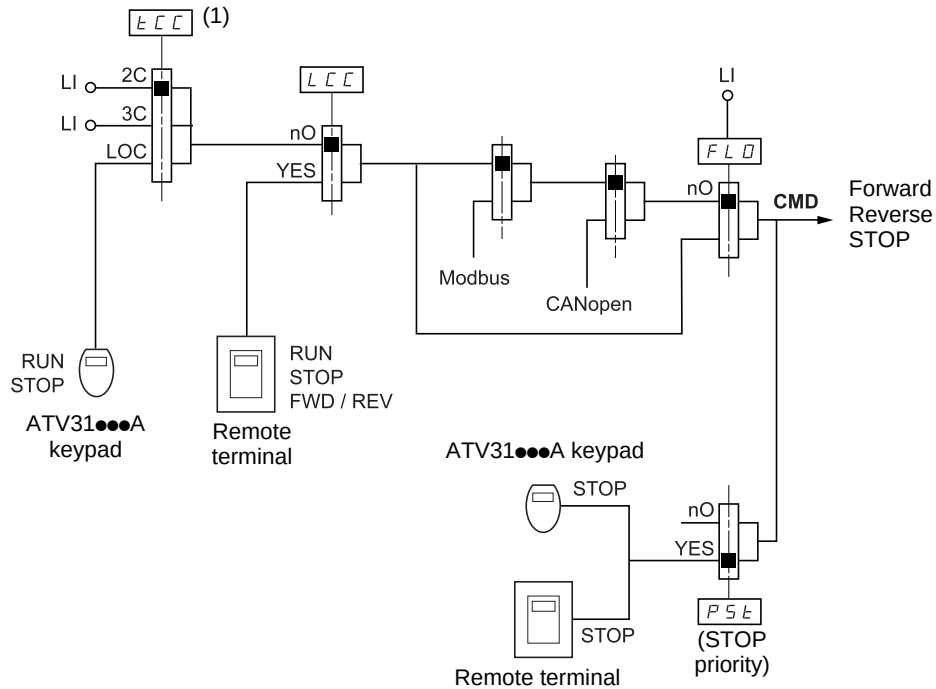
Function accessible for LAC = L2

(1) Except for ATV31...A: Fr1 is factory-set to AIP.

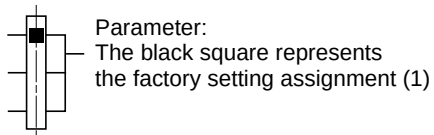
Control menu CtL-

Control channel for LAC = L1 or L2

Parameters FLO, LCC and the selection of the Modbus or CANopen bus are common to the reference and control channels. Example: LCC = YES sets the drive to control **and** reference via the remote terminal.

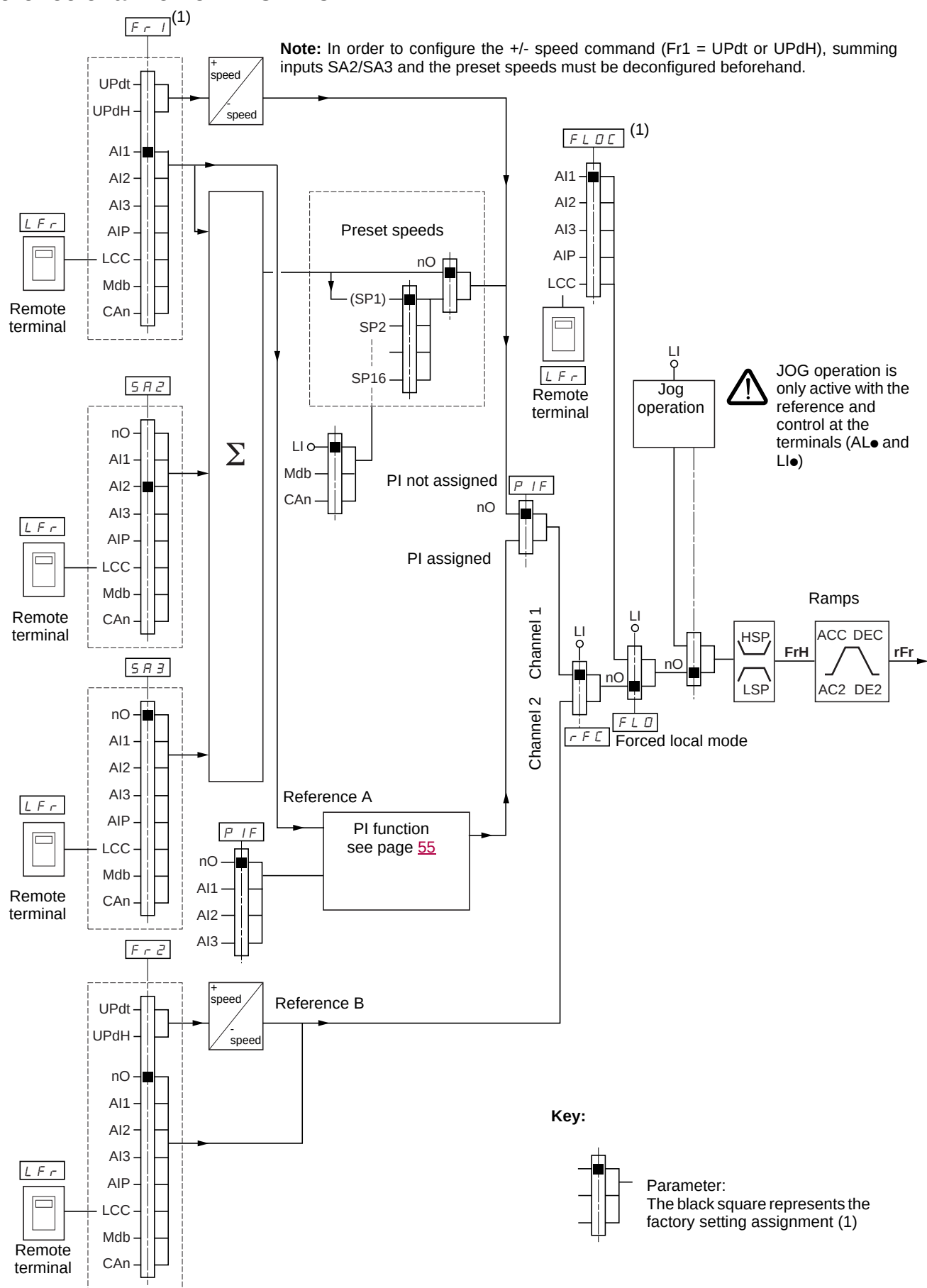


Key:



(1) Except for ATV31●●●A: tCC is factory-set to LOC.

Reference channel for LAC = L3



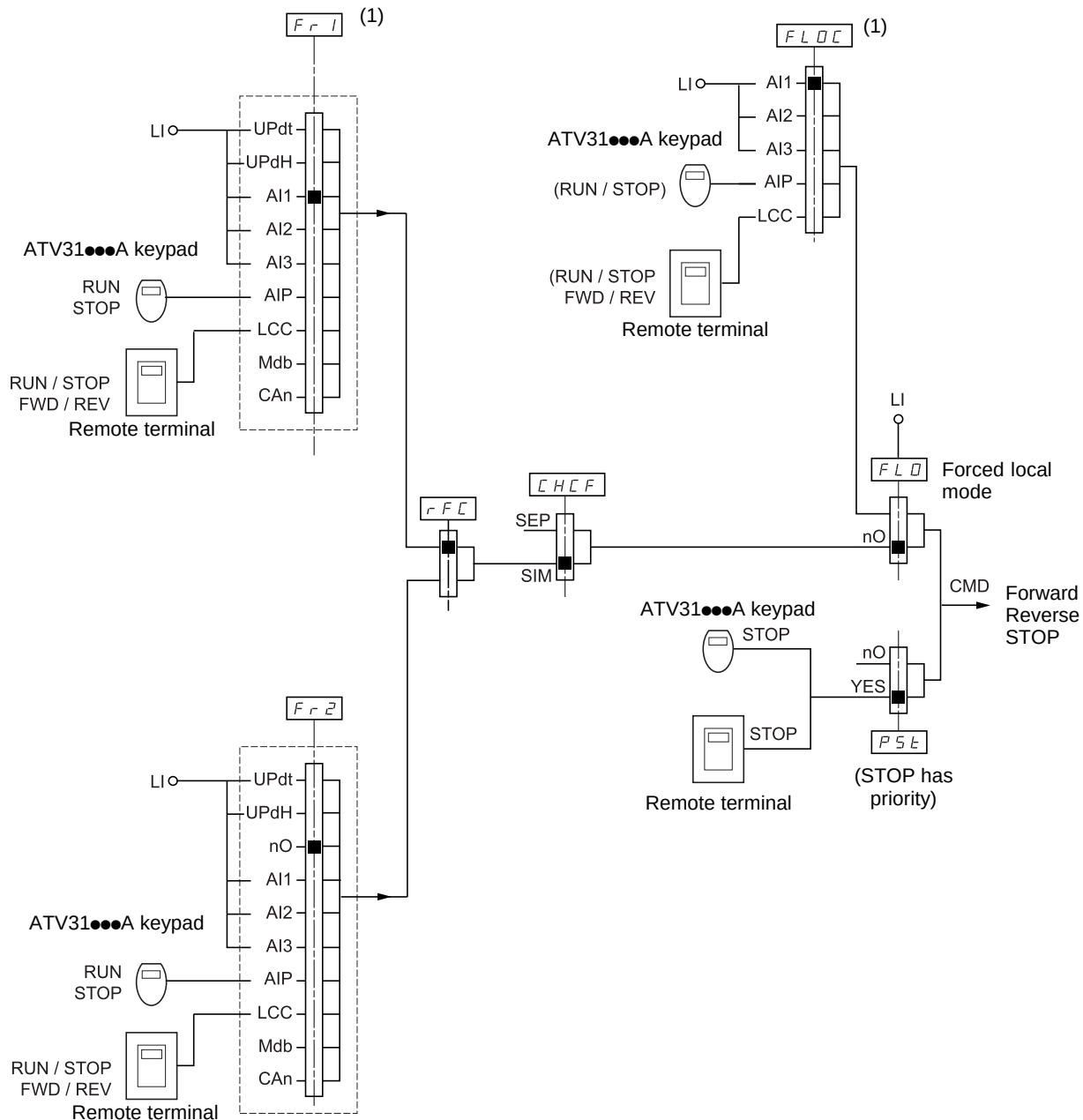
(1) Except for ATV31●●●A: Fr1 and FLOC are factory-set to AIP.

Control channel for LAC = L3

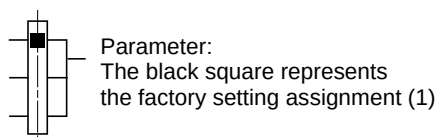
Combined reference and control

Parameters Fr1, Fr2, rFC, FLO and FLOC are common to reference and control. The control channel is therefore determined by the reference channel.

Example: If reference Fr1 = AI1 (analog input on terminal block) control is via LI (logic input on terminal block).



Key:



(1) Except for ATV31...A: Fr1 and FLOC are factory-set to AIP.

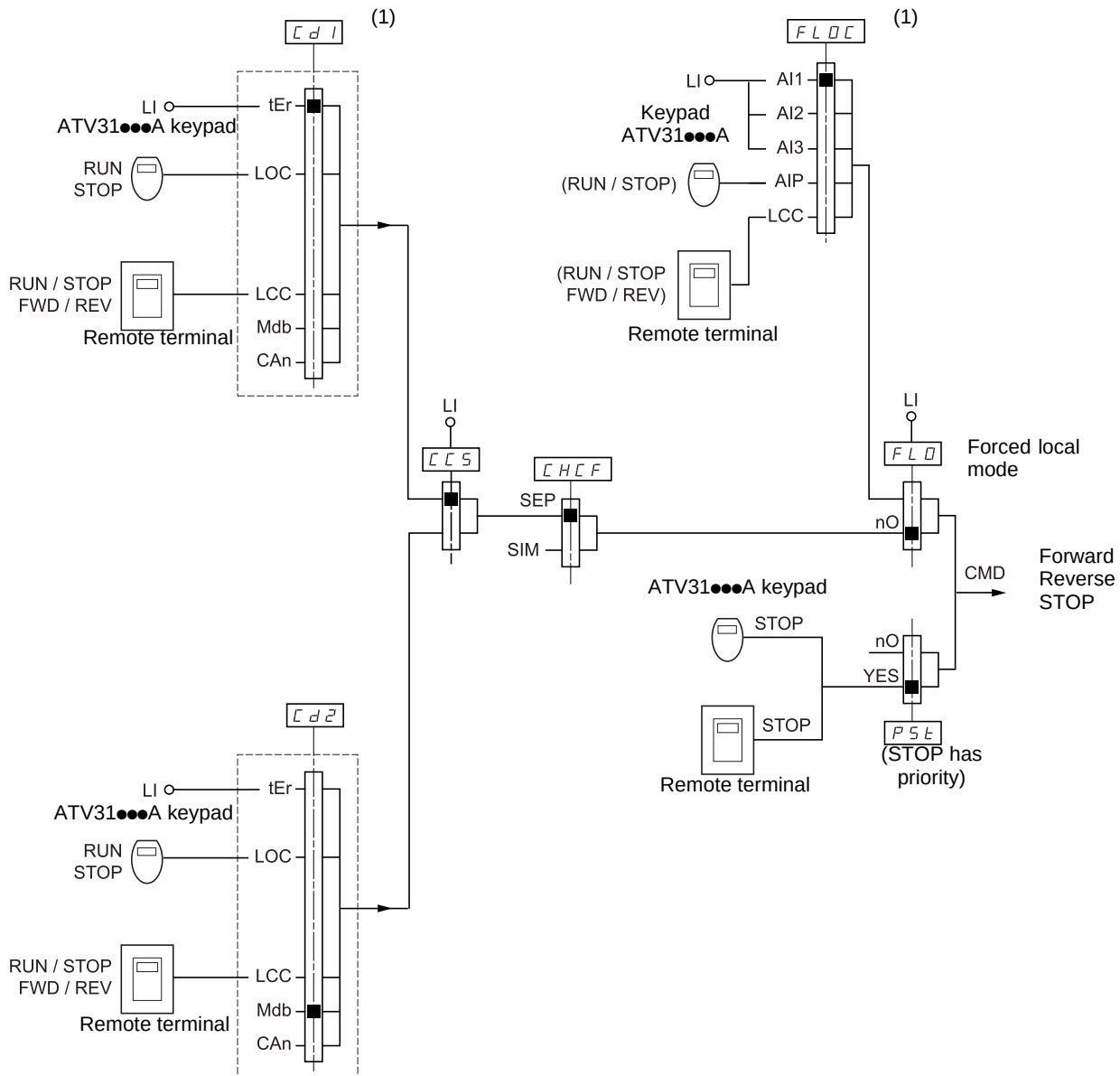
Control menu Ctl-

Control channel for LAC = L3

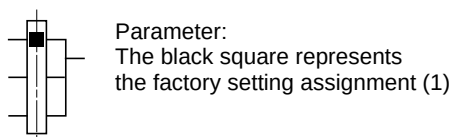
Mixed mode (separate reference and control)

Parameters FLO and FLOC are common to reference and control.

Example: If the reference is in local forced mode via AI1 (analog input on terminal block) control in local forced mode is via LI (logic input on terminal block).



Key:

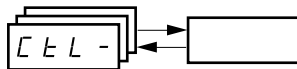


(1) Except for ATV31...A: Cd1 is factory-set to LOC and FLOC is factory-set to AIP.

Control menu CtL-



There may be an incompatibility between functions (see the incompatibility table, page 14). In this case, the first function configured will prevent the remainder being configured.



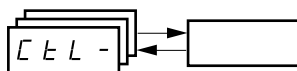
Code	Description	Adjustment range	Factory setting
L F C	Function access level L 1 : Access to standard functions. Significantly, this level is interchangeable with ATV28. L 2 : Access to advanced functions in the Fun menu: - +/- speed (motorized potentiometer) - Brake control - Switching for second current limit - Motor switching - Management of limit switches L 3 : Access to advanced functions and channel management by configuration.  Assigning LAC to L3 will restore the factory settings of the Fr1 (below), Cd1 (page 39), CHCF (page 39), and tCC (page 27) parameters. The latter is forced to "2C" on ATV31...A. L3 can only be restored to L2 or L1 and L2 to L1 by means of a "factory setting" via FCS (page 41). In order to change the assignment of LAC, you must press and hold down the "ENT" key for 2 seconds.		L1
Fr 1	Configuration reference 1 Fr 1 1 : Analog input AI1 Fr 1 2 : Analog input AI2 Fr 1 3 : Analog input AI3 Fr 1 P : Potentiometer (ATV31...A only) If LAC = L2 or L3, the following additional assignments are possible: UP d L : (1) +/- speed via LI. See configuration page 54. UP d H : (1) +/- speed via keys ▲ ▼ on the ATV31 or ATV31...A keypad or remote terminal. For operation, display the frequency rFr (see page 72). The +/- speed function via the keypad or display terminal is controlled from the SUP- menu by setting to parameter rFr. If LAC = L3, the following additional assignments are possible: L C C : Reference via the remote terminal, LFr parameter in the SEt- menu page 19. Π d b : Reference via Modbus C F n : Reference via CANopen		AI1 AIP for ATV31...A
Fr 2	Configuration reference 2 n O : Not assigned Fr 1 1 : Analog input AI1 Fr 1 2 : Analog input AI2 Fr 1 3 : Analog input AI3 Fr 1 P : Potentiometer (ATV31...A only) If LAC = L2 or L3, the following additional assignments are possible: UP d L : (1) +/- speed via LI. See configuration page 54. UP d H : (1) +/- speed via keys ▲ ▼ on the ATV31 or ATV31...A keypad or remote terminal. For operation, display the frequency rFr (see page 72). The +/- speed function via the keypad or display terminal is controlled from the SUP- menu by setting to parameter rFr. If LAC = L3, the following additional assignments are possible: L C C : Reference via the remote terminal, LFr parameter in the SEt- menu page 19. Π d b : Reference via Modbus C F n : Reference via CANopen		nO

(1) CAUTION:

- You cannot assign UPdt to Fr1 or Fr2 and UPdH to Fr1 or Fr2 at the same time. Only one of the UPdt/UPdH assignments is permitted on each reference channel.
- The +/- speed function in Fr1 is incompatible with several functions (see page 14). Before configuring it, these functions must be unassigned, especially the summing inputs (set SA2 to nO page 48) and the preset speeds (set PS2 and PS4 to nO page 50) which are assigned in the factory settings.

(1) In Fr2, the +/- speed function is compatible with the preset speeds, summing inputs and the PI regulator.

Control menu Ctl-

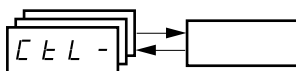


Code	Description	Adjustment range	Factory setting
rFC	Reference switching Parameter rFC can be used to select channel Fr1 or Fr2 or to configure a logic input or a control bit for remote switching of Fr1 or Fr2. <i>Fr1</i> : Reference = Reference 1 <i>Fr2</i> : Reference = Reference 2 <i>L1</i> : Logic input LI1 <i>L2</i> : Logic input LI2 <i>L3</i> : Logic input LI3 <i>L4</i> : Logic input LI4 <i>L5</i> : Logic input LI5 <i>L6</i> : Logic input LI6 If LAC = L3, the following additional assignments are possible: <i>C11</i> : Bit 11 of the Modbus control word <i>C12</i> : Bit 12 of the Modbus control word <i>C13</i> : Bit 13 of the Modbus control word <i>C14</i> : Bit 14 of the Modbus control word <i>C15</i> : Bit 15 of the Modbus control word <i>C21</i> : Bit 11 of the CANopen control word <i>C22</i> : Bit 12 of the CANopen control word <i>C23</i> : Bit 13 of the CANopen control word <i>C24</i> : Bit 14 of the CANopen control word <i>C25</i> : Bit 15 of the CANopen control word The reference can be switched with the drive running. Fr1 is active when the logic input or control word bit is in state 0. Fr2 is active when the logic input or control word bit is in state 1.		Fr1
CHCF	Mixed mode (control channels separated from reference channels) Can be accessed if LAC = L3 <i>51</i> : Combined <i>5E</i> : Separate		SIM
Cd1	Configuration of control channel 1 Can be accessed if CHCF = SEP and LAC = L3 <i>Eer</i> : Terminal block control <i>LDC</i> : Keypad control (ATV31...A only) <i>LCC</i> : Remote terminal control <i>Pdb</i> : Control via Modbus <i>CAn</i> : Control via CAN		tEr LOC for ATV31...A
Cd2	Configuration of control channel 2 Can be accessed if CHCF = SEP and LAC = L3 <i>Eer</i> : Terminal block control <i>LDC</i> : Keypad control (ATV31...A only) <i>LCC</i> : Remote terminal control <i>Pdb</i> : Control via Modbus <i>CAn</i> : Control via CAN		Mdb:



These parameters only appear if the function has been enabled.

Control menu CtL-

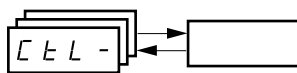


Code	Description	Adjustment range	Factory setting
C C S	Control channel switching Can be accessed if CHCF = SEP and LAC = L3 Parameter CCS can be used to select channel Cd1 or Cd2 or to configure a logic input or a control bit for remote switching of Cd1 or Cd2. C d 1: Control channel = Channel 1 C d 2: Control channel = Channel 2 L 1 1: Logic input LI1 L 1 2: Logic input LI2 L 1 3: Logic input LI3 L 1 4: Logic input LI4 L 1 5: Logic input LI5 L 1 6: Logic input LI6 C 1 1 1: Bit 11 of the Modbus control word C 1 1 2: Bit 12 of the Modbus control word C 1 1 3: Bit 13 of the Modbus control word C 1 1 4: Bit 14 of the Modbus control word C 1 1 5: Bit 15 of the Modbus control word C 2 1 1: Bit 11 of the CANopen control word C 2 1 2: Bit 12 of the CANopen control word C 2 1 3: Bit 13 of the CANopen control word C 2 1 4: Bit 14 of the CANopen control word C 2 1 5: Bit 15 of the CANopen control word Channel 1 is active when the input or control word bit is in state 0. Channel 2 is active when the input or control word bit is in state 1.		Cd1
C D P	Copy channel 1 to channel 2 (copy only in this direction) Can be accessed if LAC = L3 n D: No copy S P: Copy reference C d: Copy control R L L: Copy control and reference - If channel 2 is controlled via the terminal block, channel 1 control is not copied. - If channel 2 reference is set via AI1, AI2, AI3 or AIP, channel 1 reference is not copied. - The reference copied is FrH (before ramp) unless the channel 2 reference is set via +/- speed. In this case, the reference copied is rFr (after ramp)  - Copying the control and/or the reference may change the direction of rotation.		nO
L C C	Control via remote terminal Parameter can only be accessed with the remote terminal option and if LAC = L1 or L2. n D: Function inactive Y E S: Enables control of the drive using the STOP/RESET, RUN and FWD/REV buttons on the terminal. The speed reference is then given by parameter LFr in the SEt- menu. Only the freewheel, fast stop and DC injection stop commands remain active on the terminal block. If the drive/terminal connection is cut or if the terminal has not been connected, the drive locks in an SLF fault.		nO
P S t	Stop priority This function gives priority to the STOP key on the keypad (ATV31...A only) or the STOP key on the remote terminal, regardless of the control channel (terminal block or communication bus). n D: Function inactive Y E S: STOP key priority In order to change the assignment of PSt, you must press and hold down the "ENT" key for 2 seconds.		YES
r D t	Direction of operation authorized Direction of operation authorized for the RUN key on the keypad (ATV31...A only) or the RUN key on the remote terminal. d F r: Forward d r S: Reverse b D t: Both directions are authorized (except for the keypad on the ATV31...A: Forward only).		dFr



These parameters only appear if the function has been enabled.

Control menu Ctl-



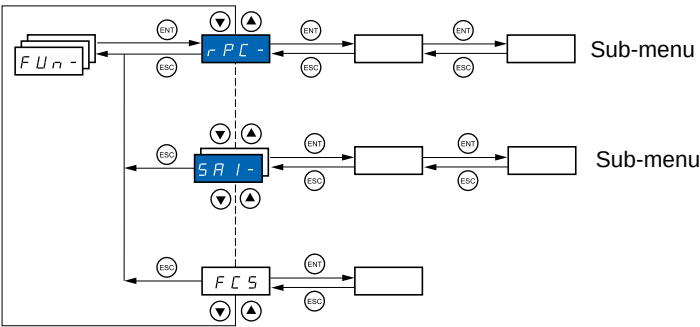
Code	Description	Adjustment range	Factory setting
5 L 5	Saving the configuration (1) <i>n 0</i> : Function inactive 5 L r 1 : Saves the current configuration (but not the result of auto-tuning) to EEPROM. SCS automatically switches to nO as soon as the save has been performed. This function is used to keep another configuration in reserve, in addition to the current configuration. When drives leave the factory the current configuration and the backup configuration are both initialized with the factory configuration. If the remote terminal option is connected to the drive, the following additional selection options will appear: F 1 L 1, F 1 L 2, F 1 L 3, F 1 L 4 (files available in the remote terminal's EEPROM memory for saving the current configuration). They can be used to store between 1 and 4 different configurations which can also be stored on or even transferred to other drives of the same rating. SCS automatically switches to nO as soon as the save has been performed.  For Str1 and FIL2 to FIL4 to be taken into account, the ENT key must be held down for 2 s.		
C F G	Source configuration Choice of source configuration. 5 L 5 : Run/stop configuration. Identical to the factory configuration apart from the I/O assignments: - Logic inputs: - LI1, LI2 (2 directions of operation): 2-wire transition detection control, LI1 = forward, LI2 = reverse, inactive on ATV 31.....A drives (not assigned) - LI3 to LI6: Inactive (not assigned) - Analog inputs: - AI1: Speed reference 0-10 V, inactive on ATV 31.....A drives (not assigned) - AI2, AI3: Inactive (not assigned) - Relay R1: The contact opens in the event of a fault (or drive switched off) - Relay R2: Inactive (not assigned) - Analog output AOC: 0-20 mA inactive (not assigned) 5 L d : Factory configuration (see page 4).  The assignment of CFG results directly in a return to the selected configuration.		Std
F L 5	Return to factory settings/Restore configuration (1) <i>n 0</i> : Function inactive r E C 1 : The current configuration becomes identical to the backup configuration previously saved by SCS = Str1. rECI is only visible if the backup has been carried out. FCS automatically changes to nO as soon as this action has been performed. I n 1 : The current configuration is replaced by the configuration selected by parameter CFG (2). FCS automatically changes to nO as soon as this action has been performed. If the remote terminal option is connected to the drive, the following additional selection options appear, as long as the corresponding files have been loaded in the remote terminal's EEPROM memory (0 to 4 files): F 1 L 1, F 1 L 2, F 1 L 3, F 1 L 4. They enable the current configuration to be replaced with one of the 4 configurations that may be loaded on the remote terminal. FCS automatically changes to nO as soon as this action has been performed. Caution: If n A d appears on the display briefly once FCS has switched to nO, this means that the configuration transfer is not possible and has not been performed (different drive ratings for example). If n E r appears on the display briefly once the parameter has switched to nO, this means that a configuration transfer error has occurred and the factory settings must be restored using In1. In both cases, check the configuration to be transferred before trying again.  For rECI, In1 and FL1 to FL4 to be taken into account, the ENT key must be held down for 2 s.		

(1) SCS, CFG and FCS can be accessed via several configuration menus but they concern all menus and parameters as a whole.

(2) The following parameters are not modified by this function, they retain the same configuration:

- bFr (Standard motor frequency) page 23.
- LCC (Control via remote display terminal) page 40.
- COd (Terminal locking code) page 73.
- The parameters in the Communication menu COM-.
- The parameters in the Display menu SUP-.

Application functions menu FUn-



The parameters can only be modified when the drive is stopped and no run command is present. On the optional remote terminal, this menu can be accessed with the switch in the position.

Some functions have numerous parameters. In order to clarify programming and avoid having to scroll through endless parameters, these functions have been grouped in sub-menus. Like menus, sub-menus are identified by a dash after their code: for example.



There may be an incompatibility between functions (see the incompatibility table [14](#)). In this case, the first function configured will prevent the remainder being configured.



Code	Description	Adjustment range	Factory setting
	Ramps		
	Type of ramp Defines the shape of the acceleration and deceleration ramps.		LIn
	L In : Linear S : S ramp U : U ramp C U S : Customized		
	S ramps The curve coefficient is fixed, with $t2 = 0.6 \times t1$ with $t1$ = set ramp time.		
	U ramps The curve coefficient is fixed, with $t2 = 0.5 \times t1$ with $t1$ = set ramp time.		
	Customized ramps tA1: Can be set between 0 and 100% (of ACC or AC2) tA2: Can be set between 0 and (100% - tA1) (of ACC or AC2) tA3: Can be set between 0 and 100% (of dEC or dE2) tA4: Can be set between 0 and (100% - tA3) (of dEC or dE2)		
	Start of CUS-type acceleration ramp rounded as % of total ramp time (ACC or AC2)	0 to 100	10%



These parameters only appear if the function has been enabled.

Application functions menu FUn-



Code	Description	Adjustment range	Factory setting
r P L - (continued)	L A 2 End of CUS-type acceleration ramp rounded as % of total ramp time (ACC or AC2)	0 to (100-tA1)	10%
	L A 3 Start of CUS-type deceleration ramp rounded as % of total ramp time (dEC or dE2)	0 to 100	10%
	L A 4 End of CUS-type deceleration ramp as % of total ramp time (dEC or dE2)	0 to (100-tA3)	10%
	I n r Ramp increment	0.01 - 0.1 - 1	0.1
	D. D I: Ramp can be set between 0.05 s and 327.6 s D. I: Ramp can be set between 0.1 s and 3276 s I: Ramp can be set between 1 s and 32760 s (1) This parameter applies to parameters ACC, DEC, AC2 and DE2 Modifying parameter Inr results in modification of the settings of parameters ACC, DEC, AC2 and DE2.		
A C C d E C	Acceleration and deceleration ramp times (2)	according to the value of parameter Inr	3 s 3 s
	Defined for accelerating and decelerating between 0 and the nominal frequency FrS (parameter in the drC- menu). Check that the value of dEC is not too low in relation to the load to be stopped.		
r P 5	Ramp switching		nO
	This function remains active regardless of the control channel. n O: Not assigned L I 1: Logic input LI1 L I 2: Logic input LI2 L I 3: Logic input LI3 L I 4: Logic input LI4 L I 5: Logic input LI5 L I 6: Logic input LI6 If LAC = L3, the following assignments are possible: C d I 1: Bit 11 of the Modbus or CANopen control word C d I 2: Bit 12 of the Modbus or CANopen control word C d I 3: Bit 13 of the Modbus or CANopen control word C d I 4: Bit 14 of the Modbus or CANopen control word C d I 5: Bit 15 of the Modbus or CANopen control word ACC and dEC are enabled when the logic input or control word bit is in state 0. AC2 and dE2 are enabled when the logic input or control word bit is in state 1.		

(1) When values higher than 9999 are displayed on the drive or on the remote terminal, a dot is displayed after the thousands digit. This type of display can lead to confusion between values which have two digits after the decimal point and values higher than 9999.



Check the value of the parameter Inr.

Example:

-If Inr = 0.01, the value 15.65 corresponds to a setting of 15.65 s.

-If Inr = 1, the value 15.65 corresponds to a setting of 15650 s.

(2) Parameter can also be accessed in the SEt- menu.



These parameters only appear if the function has been enabled.

Application functions menu FUn-



Code		Description	Adjustment range	Factory setting															
r P C - (continued)	F r t	Ramp switching threshold	0 to 500 Hz	0															
		The second ramp is switched if the value of Frt is not equal to 0 (0 deactivates the function) and the output frequency is greater than Frt. Threshold ramp switching can be combined with switching via LI or bit as follows:																	
		<table><tr><th>LI or bit</th><th>Frequency</th><th>Ramp</th></tr><tr><td>0</td><td><Frt</td><td>ACC, dEC</td></tr><tr><td>0</td><td>>Frt</td><td>AC2, dE2</td></tr><tr><td>1</td><td><Frt</td><td>AC2, dE2</td></tr><tr><td>1</td><td>>Frt</td><td>AC2, dE2</td></tr></table>			LI or bit	Frequency	Ramp	0	<Frt	ACC, dEC	0	>Frt	AC2, dE2	1	<Frt	AC2, dE2	1	>Frt	AC2, dE2
		LI or bit	Frequency	Ramp															
0	<Frt	ACC, dEC																	
0	>Frt	AC2, dE2																	
1	<Frt	AC2, dE2																	
1	>Frt	AC2, dE2																	
	AC 2	2nd acceleration ramp time (1): Enabled via logic input (rPS) or frequency threshold (Frt).	according to the value of parameter Inr (see page 43)	5 s															
	d E 2	2nd deceleration ramp time (1): Enabled via logic input (rPS) or frequency threshold (Frt).	according to the value of parameter Inr (see page 43)	5 s															
	b r A	Deceleration ramp adaptation Activating this function automatically adapts the deceleration ramp, if this has been set at too low a value for the inertia of the load. n 0: Function inactive y E 5: Function active. The function is incompatible with applications requiring: • Positioning on a ramp • The use of a braking resistor (no guarantee of the function operating correctly) brA is forced to nO if brake control (bLC) is assigned (page 60).		YES															

(1) Parameter can also be accessed in the SET- menu



These parameters only appear if the function has been enabled.

Application functions menu FUn-



Code	Description	Adjustment range	Factory setting
StC-	Stop modes		
StE	Normal stop mode Stop mode on disappearance of the run command or appearance of a stop command. rPP: On ramp FSt: Fast stop nSt: Freewheel stop dCI: DC injection stop		rMP
FSt	Fast stop via logic input nD: Not assigned LI1: Logic input LI1 LI2: Logic input LI2 LI3: Logic input LI3 LI4: Logic input LI4 LI5: Logic input LI5 LI6: Logic input LI6 If LAC = L3, the following assignments are possible: CDLI: Bit 11 of the Modbus or CANopen control word CDI2: Bit 12 of the Modbus or CANopen control word CDI3: Bit 13 of the Modbus or CANopen control word CDI4: Bit 14 of the Modbus or CANopen control word CDI5: Bit 15 of the Modbus or CANopen control word The stop is activated when the logic state of the input changes to 0 and the control word bit changes to 1. The fast stop is a stop on a reduced ramp via parameter dCF. If the input falls back to state 1 and the run command is still active, the motor will only restart if 2-wire level control has been configured (tCC = 2C and tCt = LEL or PFO, see page 27). In other cases, a new run command must be sent.		nO
dCF	Coefficient for dividing the deceleration ramp time for fast stopping. Parameter can be accessed if a fast stop has been assigned in this menu (Stt, FSt) or in the FLt- menu. Ensure that the reduced ramp is not too low in relation to the load to be stopped. The value 0 corresponds to the minimum ramp.	0 to 10	4
dCI	DC injection via logic input Caution, this function is incompatible with the "Brake control" function (see page 14). nD: Not assigned LI1: Logic input LI1 LI2: Logic input LI2 LI3: Logic input LI3 LI4: Logic input LI4 LI5: Logic input LI5 LI6: Logic input LI6 If LAC = L3, the following assignments are possible: CDLI: Bit 11 of the Modbus or CANopen control word CDI2: Bit 12 of the Modbus or CANopen control word CDI3: Bit 13 of the Modbus or CANopen control word CDI4: Bit 14 of the Modbus or CANopen control word CDI5: Bit 15 of the Modbus or CANopen control word Braking is activated when the logic state of the input or control word bit is at 1.		nO



These parameters only appear if the function has been enabled.

Application functions menu FUn-



Code		Description	Adjustment range	Factory setting
SEt - (continued)	IdC	Level of DC injection braking current activated via logic input or selected as stop mode (1)(3) After 5 seconds the injection current is peak limited at 0.5 Ith if it is set at a higher value.	0 to In (2)	0.7 In (2)
	t dC	Total DC injection braking time selected as normal stop mode (1)(3)	0.1 to 30 s	0.5 s
	n 5 t	Freewheel stop via logic input n 0 : Not assigned L 1 1 : Logic input LI1 L 1 2 : Logic input LI2 L 1 3 : Logic input LI3 L 1 4 : Logic input LI4 L 1 5 : Logic input LI5 L 1 6 : Logic input LI6 The stop is activated when the input is in logic state 0. If the input falls back to state 1 and the run command is still active, the motor will only restart if 2-wire level control has been configured. In other cases, a new run command must be sent.		nO

(1) Parameter can also be accessed in the settings menu (SEt-).

(2) In corresponds to the nominal drive current indicated in the Installation Manual and on the drive rating plate.

(3) Caution: These settings are not related to the "automatic standstill DC injection" function.

Nota : L'arrêt par injection DC n'est pas effectif si le variateur est arrêté avec la fonction JOG activée



These parameters only appear if the function has been enabled.

Application functions menu FUn-



Code	Description	Adjustment range	Factory setting
AdC -	Standstill DC injection		
AdC	Automatic standstill DC injection (at the end of the ramp)		YES
	n 0 : No injection YES : Standstill injection for adjustable period CE : Continuous standstill injection This parameter gives rise to the injection of current even if a run command has not been sent. It can be accessed with the drive running.		
EdC1	Automatic standstill DC injection time (1)	0.1 to 30 s	0.5 s
SdC1	Level of automatic standstill DC injection current (1)	0 to 1.2 In (2)	0.7 In (2)
	Check that the motor will withstand this current without overheating.		
EdC2	2nd automatic standstill DC injection time (1)	0 to 30 s	0 s
SdC2	2nd level of standstill DC injection current (1)	0 to 1.2 In (2)	0.5 In (2)
	Check that the motor will withstand this current without overheating.		

AdC	SdC2	Operation
YES	x	
Ct	≠ 0	
Ct	= 0	
Run command		
Speed		

(1)Parameter can also be accessed in the settings menu (SEt-).

(2)In corresponds to the nominal drive current indicated in the Installation Manual and on the drive rating plate.



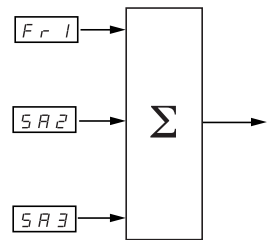
These parameters only appear if the function has been enabled.

Application functions menu FUn-



Code	Description	Adjustment range	Factory setting
5A1-	Summing inputs Can be used to sum one or two inputs to reference Fr1 only. Caution, the "Summing inputs" function may be incompatible with other functions (see page 14).		
5A2	Summing input 2 nD: Not assigned AI1: Analog input AI1 AI2: Analog input AI2 AI3: Analog input AI3 AIP: Potentiometer (type A drives only) If LAC = L3, the following assignments are possible: Modb: Reference via Modbus CAN: Reference via CANopen LCC: Reference via the remote terminal, LFr parameter in the SEt- menu page 19.		AI2
5A3	Summing input 3 nD: Not assigned AI1: Analog input AI1 AI2: Analog input AI2 AI3: Analog input AI3 AIP: Potentiometer (type A drives only) If LAC = L3, the following assignments are possible: Modb: Reference via Modbus CAN: Reference via CANopen LCC: Reference via the remote terminal, LFr parameter in the SEt- menu page 19.		nO

Summing inputs



Note:
AI2 is an input ± 10 V, which can allow a subtraction by summing a negative signal.

See the complete diagrams on pages 33 and 35.

Application functions menu FUn-

Preset speeds

2, 4, 8 or 16 speeds can be preset, requiring 1, 2, 3 or 4 logic inputs respectively.

The following order of assignments must be observed: PS2, then PS4 then PS8, then PS16.

Combination table for preset speed inputs

16 speeds LI (PS16)	8 speeds LI (PS8)	4 speeds LI (PS4)	2 speeds LI (PS2)	Speed reference
0	0	0	0	Reference (1)
0	0	0	1	SP2
0	0	1	0	SP3
0	0	1	1	SP4
0	1	0	0	SP5
0	1	0	1	SP6
0	1	1	0	SP7
0	1	1	1	SP8
1	0	0	0	SP9
1	0	0	1	SP10
1	0	1	0	SP11
1	0	1	1	SP12
1	1	0	0	SP13
1	1	0	1	SP14
1	1	1	0	SP15
1	1	1	1	SP16

(1) See the diagrams on page [33](#) and page [35](#): Reference 1 = (SP1).

Application functions menu FUn-



Code	Description	Adjustment range	Factory setting
P55 -	Preset speeds		
P52	2 preset speeds Selecting the assigned logic input activates the function. n0: Not assigned L11: Logic input LI1 L12: Logic input LI2 L13: Logic input LI3 L14: Logic input LI4 L15: Logic input LI5 L16: Logic input LI6 If LAC = L3, the following assignments are possible: Cd11: Bit 11 of the Modbus or CANopen control word Cd12: Bit 12 of the Modbus or CANopen control word Cd13: Bit 13 of the Modbus or CANopen control word Cd14: Bit 14 of the Modbus or CANopen control word Cd15: Bit 15 of the Modbus or CANopen control word		If tCC = 2C: LI3 If tCC = 3C: nO If tCC = LOC: LI3
P54	4 preset speeds Selecting the assigned logic input activates the function. Check that PS2 has been assigned before assigning PS4. n0: Not assigned L11: Logic input LI1 L12: Logic input LI2 L13: Logic input LI3 L14: Logic input LI4 L15: Logic input LI5 L16: Logic input LI6 If LAC = L3, the following assignments are possible: Cd11: Bit 11 of the Modbus or CANopen control word Cd12: Bit 12 of the Modbus or CANopen control word Cd13: Bit 13 of the Modbus or CANopen control word Cd14: Bit 14 of the Modbus or CANopen control word Cd15: Bit 15 of the Modbus or CANopen control word		If tCC = 2C: LI4 If tCC = 3C: nO If tCC = LOC: LI4
P58	8 preset speeds Selecting the assigned logic input activates the function. Check that PS4 has been assigned before assigning PS8. n0: Not assigned L11: Logic input LI1 L12: Logic input LI2 L13: Logic input LI3 L14: Logic input LI4 L15: Logic input LI5 L16: Logic input LI6 If LAC = L3, the following assignments are possible: Cd11: Bit 11 of the Modbus or CANopen control word Cd12: Bit 12 of the Modbus or CANopen control word Cd13: Bit 13 of the Modbus or CANopen control word Cd14: Bit 14 of the Modbus or CANopen control word Cd15: Bit 15 of the Modbus or CANopen control word		nO

Application functions menu FUn-



Code		Description	Adjustment range	Factory setting
	PS16	16 preset speeds Selecting the assigned logic input activates the function. Check that PS8 has been assigned before assigning PS16. nD: Not assigned LI1: Logic input LI1 LI2: Logic input LI2 LI3: Logic input LI3 LI4: Logic input LI4 LI5: Logic input LI5 LI6: Logic input LI6 If LAC = L3, the following assignments are possible: CD11: Bit 11 of the Modbus or CANopen control word CD12: Bit 12 of the Modbus or CANopen control word CD13: Bit 13 of the Modbus or CANopen control word CD14: Bit 14 of the Modbus or CANopen control word CD15: Bit 15 of the Modbus or CANopen control word		nO
	SP2	2nd preset speed (1)	0.0 to 500.0 Hz (2)	10 Hz
	SP3	3rd preset speed (1)	0.0 to 500.0 Hz (2)	15 Hz
	SP4	4th preset speed (1)	0.0 to 500.0 Hz (2)	20 Hz
	SP5	5th preset speed (1)	0.0 to 500.0 Hz (2)	25 Hz
	SP6	6th preset speed (1)	0.0 to 500.0 Hz (2)	30 Hz
	SP7	7th preset speed (1)	0.0 to 500.0 Hz (2)	35 Hz
	SP8	8th preset speed (1)	0.0 to 500.0 Hz (2)	40 Hz
	SP9	9th preset speed (1)	0.0 to 500.0 Hz (2)	45 Hz
	SP10	10th preset speed (1)	0.0 to 500.0 Hz (2)	50 Hz
	SP11	11th preset speed (1)	0.0 to 500.0 Hz (2)	55 Hz
	SP12	12th preset speed (1)	0.0 to 500.0 Hz (2)	60 Hz
	SP13	13th preset speed (1)	0.0 to 500.0 Hz (2)	70 Hz
	SP14	14th preset speed (1)	0.0 to 500.0 Hz (2)	80 Hz
	SP15	15th preset speed (1)	0.0 to 500.0 Hz (2)	90 Hz
	SP16	16th preset speed (1)	0.0 to 500.0 Hz (2)	100 Hz

(1)Parameter can also be accessed in the settings menu (SEt-).

(2)Note: The speed is always limited by parameter HSP (page [19](#)).



These parameters only appear if the function has been enabled.

Application functions menu FUn-



Code	Description	Adjustment range	Factory setting
JOG -	Jog operation Caution, the "JOG operation" function may be incompatible with other functions (see page 14).		
JOG	Jog operation Selecting the assigned logic input activates the function. n D: Not assigned L I 1: Logic input LI1 L I 2: Logic input LI2 L I 3: Logic input LI3 L I 4: Logic input LI4 L I 5: Logic input LI5 L I 6: Logic input LI6 Example: 2-wire control operation (tCC = 2C) Motor frequency Reference JGF reference 0 JGF reference LI (JOG) 1 0 Forward 1 0 Reverse 1 0 Ramp DEC/DE2 Ramp forced to 0.1 s ≥ 0.5 s		If tCC = 2C: nO If tCC = 3C: LI4 If tCC = LOC: nO
JGF	Jog operation reference (1)	0 to 10 Hz	10 Hz

(1)Parameter can also be accessed in the settings menu (SEt-).

These parameters only appear if the function has been enabled.

Application functions menu FUn-

+/- speed

The function can only be accessed if LAC = L2 or L3 (see page 38).
Two types of operation are available.

1 Use of single action buttons: Two logic inputs are required in addition to the operating direction(s).
The input assigned to the "+ speed" command increases the speed, the input assigned to the "- speed" command decreases the speed.
Note:
If the "+ speed" command and the "- speed" command are activated at the same time, the "- speed" command takes priority.

2 Use of double action buttons: Only one logic input assigned to "+ speed" is required.

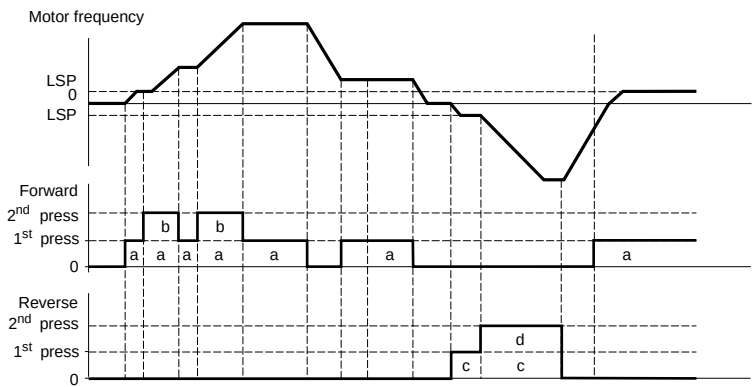
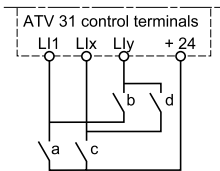
+/- speed with double action buttons:

Description: 1 button pressed twice for each direction of rotation. Each action closes a contact.

	Released (- speed)	1 st press (speed maintained)	2 nd press (+ speed)
Forward button	—	a	a and b
Reverse button	—	c	c and d

Example of wiring:

Ll1: forward
Llx: reverse
Lly: + speed



This type of +/- speed is incompatible with 3-wire control.

Whichever type of operation is selected, the max. speed is set by HSP (see page 19).

Note:
If the reference is switched via rFC (see page 39) from any reference channel to another with "+/- speed" the value of reference rFr (after ramp) is copied at the same time. This prevents the speed being incorrectly reset to zero when switching takes place.

Application functions menu FUn-



Code	Description	Adjustment range	Factory setting
UPd -	+/- speed (motorized potentiometer) The function can only be accessed if LAC = L2 or L3 and UPdH or UPdt has been selected (see page 38). Caution, the "+/- speed" function is incompatible with several functions (see page 14). Before configuring it, these functions must be unassigned, especially the summing inputs (set SA2 to nO page 48) and the preset speeds (set PS2 and PS4 to nO page 50) which are assigned in the factory settings.		
	+ speed Can only be accessed for UPdt. Selecting the assigned logic input activates the function. n O: Not assigned L I 1: Logic input LI1 L I 2: Logic input LI2 L I 3: Logic input LI3 L I 4: Logic input LI4 L I 5: Logic input LI5 L I 6: Logic input LI6		nO
	- speed Can only be accessed for UPdt. Selecting the assigned logic input activates the function. n O: Not assigned L I 1: Logic input LI1 L I 2: Logic input LI2 L I 3: Logic input LI3 L I 4: Logic input LI4 L I 5: Logic input LI5 L I 6: Logic input LI6		nO
	Save reference Associated with the "+/- speed" function, this parameter can be used to save the reference: • When the run commands disappear (saved to RAM) • When the mains supply or the run commands disappear (saved to EEPROM) On the next start-up, the speed reference is the last reference saved. n O: No save r A M: Save to RAM E E P: Save to EEPROM		nO



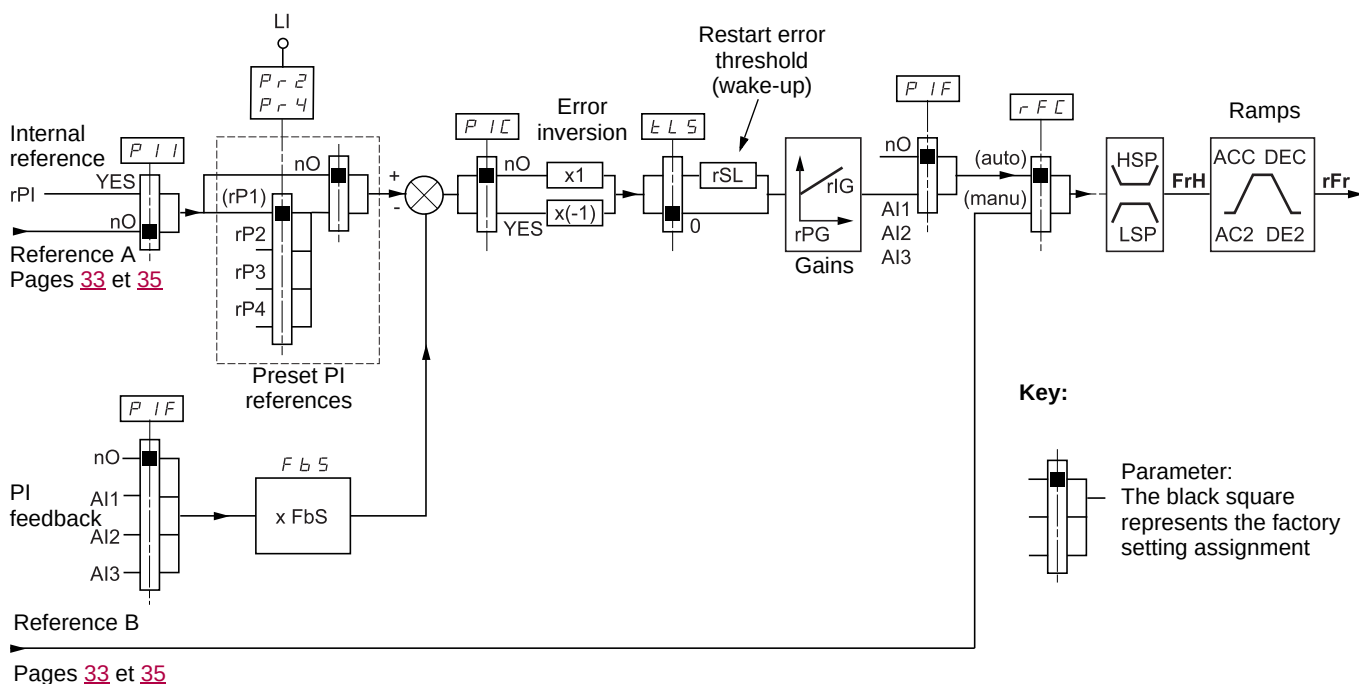
These parameters only appear if the function has been enabled.

Application functions menu FUn-

PI regulator

Diagram

The function is activated by assigning an analog input to the PI feedback (measurement).



PI feedback:

The PI feedback must be assigned to one of the analog inputs ($AI1$, $AI2$ or $AI3$).

PI reference:

The PI reference can be assigned to the following parameters in order of priority:

- Preset references via logic inputs ($rP2$, $rP3$, $rP4$)
- Internal reference (rPI)
- Reference $Fr1$ (see page 38)

Combination table for preset PI references

LI ($Pr4$)	LI ($Pr2$)	$Pr2 = nO$	Reference
0	0		rPI or $Fr1$
0	1		$rP2$
1	0		$rP3$
1	1		$rP4$

Parameters which can be accessed in the settings menu (SEt-):

- Internal reference (rPI)
- Preset references ($rP2$, $rP3$, $rP4$)
- Regulator proportional gain (rPG)
- Regulator integral gain (rIG)
- FbS parameter:
The FbS parameter can be used to scale the reference on the basis of the variation range of the PI feedback (sensor rating).
E.g.: Pressure control
PI reference (process) 0 - 5 bar (0 - 100%)
Rating of pressure sensor 0 - 10 bar
 $FbS = \text{Max. sensor scale}/\text{Max. process}$
 $FbS = 10/5 = 2$
- rSL parameter:
Can be used to set the PI error threshold above which the PI regulator will be reactivated (wake-up) after a stop due to the max. time threshold being exceeded at low speed (tLS).
- Reversal of the direction of correction (PIC): If $PIC = nO$, the speed of the motor will increase when the error is positive, for example: pressure control with a compressor. If $PIC = YES$, the speed of the motor will decrease when the error is positive, for example: temperature control via a cooling fan.

"Manual - Automatic" operation with PI

This function combines the PI regulator and the switching of reference rFC (page 39). The speed reference is given by Fr2 or by the PI function, depending on the state of the logic input.

Setting up the PI regulator

1 Configuration in PI mode

See the diagram on page 55.

2 Perform a test in factory settings mode (in most cases, this will be sufficient).

To optimize the drive, adjust rPG or rIG gradually and independently and observe the effect on the PI feedback in relation to the reference.

3 If the factory settings are unstable or the reference is incorrect:

Perform a test with a speed reference in Manual mode (without PI regulator) and with the drive on load for the speed range of the system:

- In steady state, the speed must be stable and comply with the reference and the PI feedback signal must be stable.
- In transient state, the speed must follow the ramp and stabilize quickly and the PI feedback must follow the speed.

If this is not the case, see the settings for the drive and/or sensor signal and cabling.

Switch to PI mode.

Set brA to no (no auto-adaptation of the ramp).

Set the speed ramps (ACC, dEC) to the minimum permitted by the mechanics without triggering an ObF fault.

Set the integral gain (rIG) to minimum.

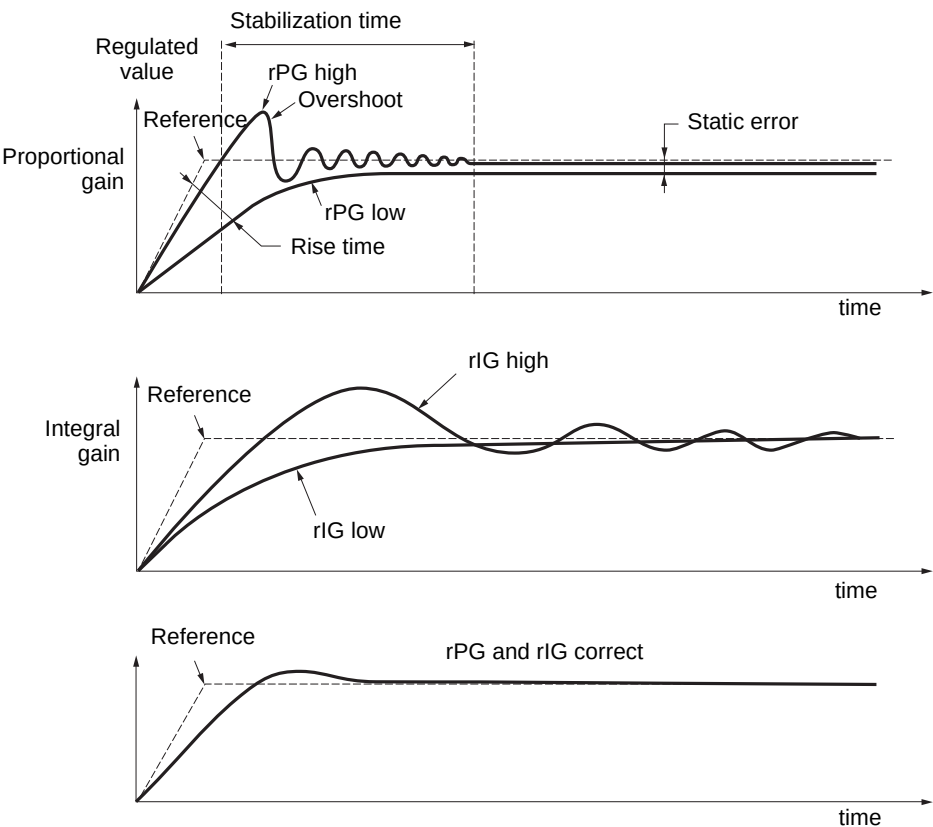
Observe the PI feedback and the reference.

Do several RUN/STOP or vary the load or reference rapidly.

Set the proportional gain (rPG) in order to ascertain the ideal compromise between response time and stability in transient phases (slight overshoot and 1 to 2 oscillations before stabilizing).

If the reference varies from the preset value in steady state, gradually increase the integral gain (rIG), reduce the proportional gain (rPG) in the event of instability (pump applications), find a compromise between response time and static precision (see diagram).

Perform in-production tests throughout the reference range.



The oscillation frequency depends on the system kinematics.

Parameter	Rise time	Overshoot	Stabilization time	Static error
rPG	↗	↘	=	↘
rIG	↗	↘	↗	↘

Application functions menu FUn-



Code	Description	Adjustment range	Factory setting
PI-	PI regulator Caution, the "PI Regulator" function is incompatible with several functions (see page 14). Before configuring it, these functions must be unassigned, especially the summing inputs (set SA2 to nO page 48) and the preset speeds (set PS2 and PS4 to nO page 50) which are assigned in the factory settings.		
PIF	PI regulator feedback nO: Not assigned AI1: Analog input AI1 AI2: Analog input AI2 AI3: Analog input AI3		nO
rPG	PI regulator proportional gain (1) Contributes to dynamic performance during rapid changes in the PI feedback.	0.01 to 100	1
rIG	PI regulator integral gain (1) Contributes to static precision during slow changes in the PI feedback.	0.01 to 100	1
FbS	PI feedback multiplication coefficient (1) For process adaptation	0.1 to 100	1
PIR	Reversal of the direction of correction of the PI regulator (1) nO: normal RES: reverse		nO
Pr2	2 preset PI references Selecting the assigned logic input activates the function. nO: Not assigned LI1: Logic input LI1 LI2: Logic input LI2 LI3: Logic input LI3 LI4: Logic input LI4 LI5: Logic input LI5 LI6: Logic input LI6 If LAC = L3, the following assignments are possible: Cd11: Bit 11 of the Modbus or CANopen control word Cd12: Bit 12 of the Modbus or CANopen control word Cd13: Bit 13 of the Modbus or CANopen control word Cd14: Bit 14 of the Modbus or CANopen control word Cd15: Bit 15 of the Modbus or CANopen control word		nO
Pr4	4 preset PI references Selecting the assigned logic input activates the function. Check that Pr2 has been assigned before assigning Pr4. nO: Not assigned LI1: Logic input LI1 LI2: Logic input LI2 LI3: Logic input LI3 LI4: Logic input LI4 LI5: Logic input LI5 LI6: Logic input LI6 If LAC = L3, the following assignments are possible: Cd11: Bit 11 of the Modbus or CANopen control word Cd12: Bit 12 of the Modbus or CANopen control word Cd13: Bit 13 of the Modbus or CANopen control word Cd14: Bit 14 of the Modbus or CANopen control word Cd15: Bit 15 of the Modbus or CANopen control word		nO
rP2	2nd preset PI reference (1) Only appears if Pr2 has been enabled by selecting an input.	0 to 100%	30%
rP3	3rd preset PI reference (1) Only appears if Pr4 has been enabled by selecting an input.	0 to 100%	60%
rP4	4th preset PI reference (1) Only appears if Pr4 has been enabled by selecting an input.	0 to 100%	90%

(1)Parameter can also be accessed in the settings menu (SEt-).



These parameters only appear if the function has been enabled.

Application functions menu FUn-



Code		Description	Adjustment range	Factory setting
P I - (continued)	r S L	Restart error threshold ("wake-up" threshold) If the "PI" and "Low speed operating time"(tLS) (see page 21) functions are configured at the same time, the PI regulator may attempt to set a speed lower than LSP. This results in unsatisfactory operation which consists of starting, operating at low speed then stopping, and so on... Parameter rSL (restart error threshold) can be used to set a minimum PI error threshold for restarting after a stop at prolonged LSP. The function is inactive if tLS = 0.	0 to 100%	0
	P I I	Internal PI reference enabled n O: The PI regulator reference is Fr1, except for UPdH and UPdt (+/- speed cannot be used as the PI regulator reference). Y E S: The PI regulator reference is internal via parameter rPI.		nO
	r P I	Internal PI reference (1)	0 to 100%	0

(1) Parameter can also be accessed in the settings menu (SEt-).



These parameters only appear if the function has been enabled.

Brake control

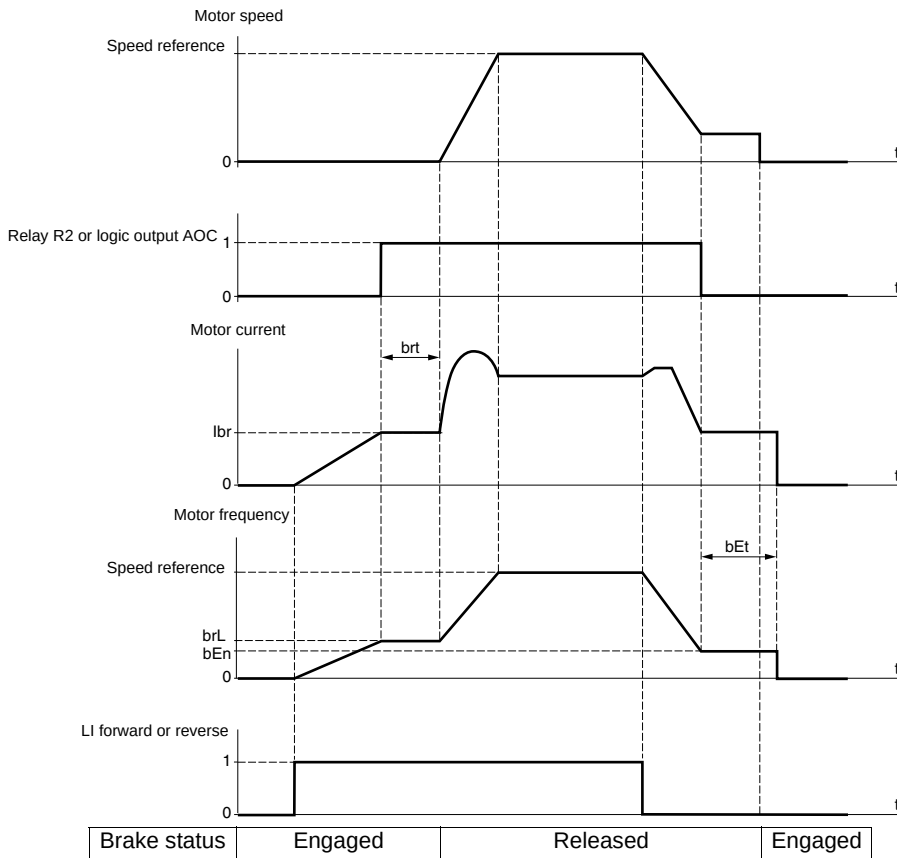
The function can only be accessed if LAC = L2 or L3 (page 33).

This function, which can be assigned to relay R2 or to logic output AOC, enables the drive to manage an electromagnetic brake.

Principle:

Synchronize brake release with the build-up of torque during start-up and brake engage at zero speed on stopping, to prevent jolting.

Brake sequence



Settings which can be accessed in the FUn- menu:

- Brake release frequency (*brL*)
- Brake release current (*Ibr*)
- Brake release time (*brt*)
- Brake engage frequency (*bEn*)
- Brake engage time (*bEt*)
- Brake release pulse (*bIP*)

Recommended settings for brake control:

1 Brake release frequency:

- Horizontal movement: Set to 0.
- Vertical movement: Set to a frequency equal to the nominal slip of the motor in Hz.

2 Brake release current (*Ibr*):

- Horizontal movement: Set to 0.
- Vertical movement: Preset the nominal current of the motor then adjust it in order to prevent jolting on start-up, making sure that the maximum load is held when the brake is released.

3 Brake release time (*brt*):

Adjust according to the type of brake. It is the time required for the mechanical brake to release.

4 Brake engage frequency (*bEn*)

- Horizontal movement: Set to 0.
- Vertical movement: Set to a frequency equal to the nominal slip of the motor in Hz. **Caution: *bEn* maxi = LSP, you must therefore first set LSP to a sufficient value.**

5 Brake engage time (*bEt*):

Adjust according to the type of brake. It is the time required for the mechanical brake to engage.

6 Brake release pulse:

- Horizontal movement: Set to nO.
- Vertical movement: Set to YES and check that the motor torque direction for "Forward" control corresponds to the upward direction of the load. If necessary, reverse two motor phases. This parameter generates motor torque in an upward direction regardless of the direction of operation commanded in order to maintain the load whilst the brake is releasing.

Application functions menu FUn-



Code	Description	Adjustment range	Factory setting
b L C -	Brake control The function can only be accessed if LAC = L2 or L3 (page 33). Caution, this function may be incompatible with other functions (see page 14).		
b L C	Brake control configuration n 0: Not assigned r 2: Relay R2 d 0: Logic output AOC If bLC is assigned, parameter FLr (page 67) and brA (page 44) are forced to nO, and parameter OPL (page 67) is forced to YES. bLC is forced to nO if OPL=OAC (page 67).		nO
b r L	Brake release frequency	0.0 to 10.0 Hz	According to drive rating
I b r	Motor current threshold for brake release	0 to 1.36 In (1)	According to drive rating
b r t	Brake release time	0 to 5 s	0.5 s
L S P	Low speed	0 to HSP (page 19)	0 Hz
	Motor frequency at min. reference. This parameter can also be modified in the SET- menu (page 19).		
b E n	Brake engage frequency threshold	nO - 0 to LSP	nO
	n 0: Not adjusted 0 to LSP: Adjustment range (Hz) If bLC is assigned and bEn remains equal to nO, the drive will lock on a bLF fault at the first run command.		
b E t	Brake engage time	0 to 5 s	0.5s
b I P	Brake release pulse		nO
	n 0: Whilst the brake is releasing, the motor torque direction corresponds to the direction of rotation commanded. YES: Whilst the brake is releasing, the motor torque direction is always forward, regardless of the direction of operation commanded.  Check that the motor torque direction for "Forward" control corresponds to the upward direction of the load. If necessary, reverse two motor phases.		

(1) In corresponds to the nominal drive current indicated in the Installation Manual and on the drive rating plate.



These parameters only appear if the function has been enabled.

Application functions menu FUn-



Code	Description	Adjustment range	Factory setting
L L 2 -	Switching for second current limit The function can only be accessed if LAC = L2 or L3 (page 33).		
L L 2	Switching for second current limit Selecting the assigned logic input activates the function. n 0: Not assigned L 1 1: Logic input LI1 L 1 2: Logic input LI2 L 1 3: Logic input LI3 L 1 4: Logic input LI4 L 1 5: Logic input LI5 L 1 6: Logic input LI6 If LAC = L3, the following assignments are possible: C d 1 1: Bit 11 of the Modbus or CANopen control word C d 1 2: Bit 12 of the Modbus or CANopen control word C d 1 3: Bit 13 of the Modbus or CANopen control word C d 1 4: Bit 14 of the Modbus or CANopen control word C d 1 5: Bit 15 of the Modbus or CANopen control word CL1 is enabled when the logic input or control word bit is in state 0 (SEt- menu page 21). CL2 is enabled when the logic input or control word bit is in state 1.		nO
CL 2	2nd current limit (1)	0.25 to 1.5 In (2)	1.5 In (2)

(1)Parameter can also be accessed in the settings menu (SEt-).

(2)In corresponds to the nominal drive current indicated in the Installation Manual and on the drive rating plate.



These parameters only appear if the function has been enabled.

Application functions menu FUn-



Code	Description	Adjustment range	Factory setting
LHP-	Motor switching The function can only be accessed if LAC = L2 or L3 (page 33).		
LHP	Switching, motor 2 n0: Not assigned L1: Logic input LI1 L2: Logic input LI2 L3: Logic input LI3 L4: Logic input LI4 L5: Logic input LI5 L6: Logic input LI6 If LAC = L3, the following assignments are possible: Cd1: Bit 11 of the Modbus or CANopen control word Cd2: Bit 12 of the Modbus or CANopen control word Cd3: Bit 13 of the Modbus or CANopen control word Cd4: Bit 14 of the Modbus or CANopen control word Cd5: Bit 15 of the Modbus or CANopen control word LI or bit = 0: Motor 1 LI or bit = 1: Motor 2  - The motor switching function disables motor thermal protection. An external means of motor thermal protection must therefore be provided. - If you use this function, do not use the tUn auto-tuning function (page 24) on motor 2 and do not configure tUn = rUn or POn. - Changes to parameters are only taken into account when the drive is locked.		n0
Un52	Nominal motor voltage (motor 2) given on the rating plate ATV31...M2: 100 to 240 V ATV31...M3X: 100 to 240 V ATV31...N4: 100 to 500 V ATV31...S6X: 100 to 600 V	According to drive rating	According to drive rating
Fr52	Nominal motor frequency (motor 2) given on the rating plate  The ratio $\frac{UnS \text{ (in volts)}}{FrS \text{ (in Hz)}}$ must not exceed the following values ATV31...M2: 7 max. ATV31...M3X: 7 max. ATV31...N4: 14 max. ATV31...S6X: 17 max. The factory setting is 50 Hz, or 60 Hz if bFr is set to 60 Hz.	10 to 500 Hz	50 Hz
nCr2	Nominal motor current (motor 2) given on the rating plate	0.25 to 1.5 In (2)	According to drive rating
nSP2	Nominal motor speed (motor 2) given on the rating plate 0 to 9999 RPM then 10.00 to 32.76 KRPM If, rather than the nominal speed, the rating plate indicates the synchronous speed and the slip in Hz or as a %, calculate the nominal speed as follows: - Nominal speed = Synchronous speed x $\frac{100 - \text{slip as a \%}}{100}$ - or - Nominal speed = Synchronous speed x $\frac{50 - \text{slip in Hz}}{50}$ (50 Hz motors) - or - Nominal speed = Synchronous speed x $\frac{60 - \text{slip in Hz}}{60}$ (60 Hz motors)	0 to 32760 RPM	According to drive rating

(1)Parameter can also be accessed in the settings menu (SEt-).

(2)In corresponds to the nominal drive current indicated in the Installation Manual and on the drive rating plate.



These parameters only appear if the function has been enabled.

Application functions menu FUn-



Code	Description	Adjustment range	Factory setting
CHP - (continued)	CD S 2	Motor Cos Phi (motor 2) given on the rating plate	0.5 to 1
	UF L 2	Selection of the type of voltage/frequency ratio motor 2	n
	L : Constant torque for motors connected in parallel or special motors P : Variable torque: Pump and fan applications n : Sensorless flux vector control for constant torque applications n L d : Energy saving, for variable torque applications not requiring high dynamics (behaves in a similar way to the P ratio at no load and the n ratio on load).		
	UF r 2	IR compensation/Voltage boost, motor 2 (1)	0 to 100%
	FL G 2	Frequency loop gain, motor 2 (1)	1 to 100%
	St A 2	Frequency loop stability, motor 2 (1)	1 to 100%
	SL P 2	Slip compensation, motor 2 (1)	0 to 150%

(1)Parameter can also be accessed in the settings menu (SEt-).



These parameters only appear if the function has been enabled.

Management of limit switches

The function can only be accessed if LAC = L2 or L3 (page 33).

It can be used to manage the operation of one or two limit switches (1 or 2 directions of operation):

- Assignment of one or two logic inputs (forward limit switch, reverse limit switch)
 - Selection of the type of stop (on ramp, fast or freewheel)
- Following a stop, the motor is permitted to restart in the opposite direction only.
- The stop is performed when the input is in state 0. The direction of operation is authorized in state 1.

Restarting after stop caused by a limit switch

- Send a run command in the other direction (when control is via the terminals, if tCC = 2C and tCt = trn, first remove all the run commands).
- or
- Invert the reference sign, remove all the run commands then send a run command in the same direction as before the stop caused by a limit switch.

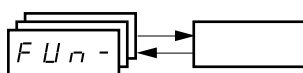


Code	Description	Adjustment range	Factory setting
L S t -	Management of limit switches The function can only be accessed if LAC = L2 or L3 (page 33). Caution, this function is incompatible with the "PI Regulator" function (see page 14).		
L R F	Forward limit switch n D: Not assigned L I 1: Logic input LI1 L I 2: Logic input LI2 L I 3: Logic input LI3 L I 4: Logic input LI4 L I 5: Logic input LI5 L I 6: Logic input LI6		nO
L R r	Reverse limit switch n D: Not assigned L I 1: Logic input LI1 L I 2: Logic input LI2 L I 3: Logic input LI3 L I 4: Logic input LI4 L I 5: Logic input LI5 L I 6: Logic input LI6		nO
L R S	Type of limit switch stop r P P: On ramp F S t: Fast stop n S t: Freewheel stop		nSt



These parameters only appear if the function has been enabled via the selection of a logic input.

Application functions menu FUn-



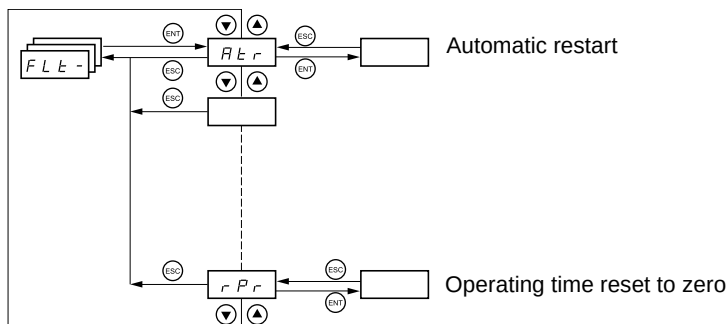
Code	Description	Adjustment range	Factory setting
SCS	Saving the configuration (1) <i>n O</i> : Function inactive S t r I : Saves the current configuration (but not the result of auto-tuning) to EEPROM. SCS automatically switches to nO as soon as the save has been performed. This function is used to keep another configuration in reserve, in addition to the current configuration. When drives leave the factory the current configuration and the backup configuration are both initialized with the factory configuration. If the remote terminal option is connected to the drive, the following additional selection options will appear: <i>F I L 1</i>, <i>F I L 2</i>, <i>F I L 3</i>, <i>F I L 4</i> (files available in the remote terminal's EEPROM memory for saving the current configuration). They can be used to store between 1 and 4 different configurations which can also be stored on or even transferred to other drives of the same rating. SCS automatically switches to nO as soon as the save has been performed.  For StrI and FIL2 to FIL4 to be taken into account, the ENT key must be held down for 2 s.		nO
CFG	Source configuration Choice of source configuration. S t S : Run/stop configuration. Identical to the factory configuration apart from the I/O assignments: - Logic inputs: - LI1, LI2 (2 directions of operation): 2-wire transition detection control, LI1 = forward, LI2 = reverse, inactive on ATV 31.....A drives (not assigned) - LI3 to LI6: Inactive (not assigned) - Analog inputs: - AI1: Speed reference 0-10 V, inactive on ATV 31.....A drives (not assigned) - AI2, AI3: Inactive (not assigned) - Relay R1: The contact opens in the event of a fault (or drive switched off) - Relay R2: Inactive (not assigned) - Analog output AOC: 0-20 mA inactive (not assigned) S t d : Factory configuration (see page 4).  The assignment of CFG results directly in a return to the selected configuration.		Std
FCS	Return to factory setting/restore configuration (1) <i>n O</i> : Function inactive <i>r E C I</i> : The current configuration becomes identical to the backup configuration previously saved by SCS = StrI. rECI is only visible if the backup has been carried out. FCS automatically changes to nO as soon as this action has been performed. <i>I n I</i> : The current configuration is replaced by the configuration selected by parameter CFG (2). FCS automatically changes to nO as soon as this action has been performed. If the remote terminal option is connected to the drive, the following additional selection options appear, as long as the corresponding files have been loaded in the remote terminal's EEPROM memory (0 to 4 files): <i>F I L 1</i>, <i>F I L 2</i>, <i>F I L 3</i>, <i>F I L 4</i>. They enable the current configuration to be replaced with one of the 4 configurations that may be loaded on the remote terminal. FCS automatically changes to nO as soon as this action has been performed. Caution: If <i>n R d</i> appears on the display briefly once FCS has switched to nO, this means that the configuration transfer is not possible and has not been performed (different drive ratings for example). If <i>n t r</i> appears on the display briefly once the parameter has switched to nO, this means that a configuration transfer error has occurred and the factory settings must be restored using InI. In both cases, check the configuration to be transferred before trying again.  For rECI, InI and FL1 to FL4 to be taken into account, the ENT key must be held down for 2 s.		nO

(1) SCS, CFG and FCS can be accessed via several configuration menus but they concern all menus and parameters as a whole.

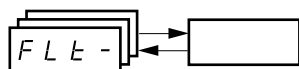
(2) The following parameters are not modified by this function, they retain the same configuration:

- bFr (Standard motor frequency) page 23.
- LCC (Control via remote display terminal) page 40.
- COd (Terminal locking code) page 73.
- The parameters in the Communication menu COM-.
- The parameters in the Display menu SUP-.

Fault menu FLt-



The parameters can only be modified when the drive is stopped and no run command is present. On the optional remote terminal, this menu can be accessed with the switch in the  position.

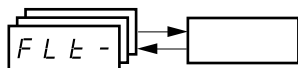


Code	Description	Factory setting
Rtr	Automatic restart This is only possible for 2-wire level detection control (tCC = 2C and tCt = LEL or PFO). nD : Function inactive YES : Automatic restart, after locking on a fault, if the fault has disappeared and the other operating conditions permit the restart. The restart is performed by a series of automatic attempts separated by increasingly longer waiting periods: 1 s, 5 s, 10 s, then 1 min for the following periods. If the restart has not taken place once the configurable time tAr has elapsed, the procedure is aborted and the drive remains locked until it is powered down then powered up. The following faults permit this function: External fault (EPF) Loss of 4-20 mA reference (LFF) CANopen fault (COF) System overvoltage (OSF) Loss of a line phase (PHF) Loss of a motor phase (OPF) DC bus overvoltage (ObF) Motor overload (OLF) Serial link (SLF) Drive overheating (OHF) The drive safety relay remains activated if this function is active. The speed reference and the operating direction must be maintained. Use 2-wire control (tCC = 2C) with tCt = LEL or PFO (page 27).  Check that an automatic restart will not endanger personnel or equipment in any way.	nO
tAr	Max. duration of restart process S : 5 minutes 1D : 10 minutes 3D : 30 minutes 1h : 1 hour 2h : 2 hours 3h : 3 hours LE : Unlimited (except for OPF and PHF faults; the maximum duration of the restart process is limited to 3 hours) This parameter appears if Atr = YES. It can be used to limit the number of consecutive restarts on a recurrent fault.	5
rSF	Reset of current fault nD : Not assigned L1 : Logic input LI1 L2 : Logic input LI2 L3 : Logic input LI3 L4 : Logic input LI4 L5 : Logic input LI5 L6 : Logic input LI6	no



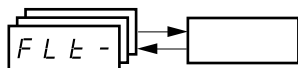
These parameters only appear if the function has been enabled.

Fault menu FLt-



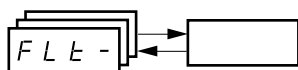
Code	Description	Factory setting
FLr	Flying restart (automatic catching a spinning load on ramp) Used to enable a smooth restart if the run command is maintained after the following events: - Loss of line supply or disconnection - Reset of current fault or automatic restart - Freewheel stop The speed given by the drive resumes from the estimated speed of the motor at the time of the restart, then follows the ramp to the reference speed. This function requires 2-wire control (tCC = 2C) with tCt = LEL or PFO. nD: Function inactive YES: Function active When the function is operational, it activates at each run command, resulting in a slight delay (1 second max.). FLr is forced to nO if brake control (bLC) is assigned (page 60). ⚠ Do not use the flying restart function (FLr = YES) with auto-tuning on power-up (rSC or POn page 24).	nO
EtF	External fault nD: Not assigned LI1: Logic input LI1 LI2: Logic input LI2 LI3: Logic input LI3 LI4: Logic input LI4 LI5: Logic input LI5 LI6: Logic input LI6 If LAC = L3 and LEt = HIG, the following assignments are possible: LI1: Bit 11 of the Modbus or CANopen control word LI2: Bit 12 of the Modbus or CANopen control word LI3: Bit 13 of the Modbus or CANopen control word LI4: Bit 14 of the Modbus or CANopen control word LI5: Bit 15 of the Modbus or CANopen control word	nO
LEt	Configuration of external fault LD: The external fault is detected when the logic input assigned to EtF changes at state 0. ⚠ In this case, the external fault can not be assigned to a bit of Modbus or CANopen control word. HI1: The external fault is detected when the logic input or the bit assigned to EtF changes at state 1. ⚠ If LEt = HIG, EtF is assigned to a bit of Modbus or CANopen control word and there is no EtF fault, the change to LEt = LO causes an EtF external fault. In this case, It is necessary to switch off then to switch on the drive.	HIG
EPF	Stop mode in the event of an external fault EPF nD: Fault ignored YES: Fault with freewheel stop rPP: Fault with stop on ramp FSE: Fault with fast stop	YES
OPL	Configuration of motor phase loss fault nD: Function inactive YES: Triggering of OPF fault OPL: No fault triggered but management of the output voltage in order to avoid an overcurrent when the link with the motor is re-established and flying restart even if FLr = nO. To be used with downstream contactor. OPL is forced to YES if bLC is other than nO (page 60).	YES
IPL	Configuration of line phase loss fault This parameter is only accessible on 3-phase drives. nD: Fault ignored YES: Fault with fast stop	YES
OHL	Stop mode in the event of a drive overheating fault OHF nD: Fault ignored YES: Fault with freewheel stop rPP: Fault with stop on ramp FSE: Fault with fast stop	YES

Fault menu FLt-



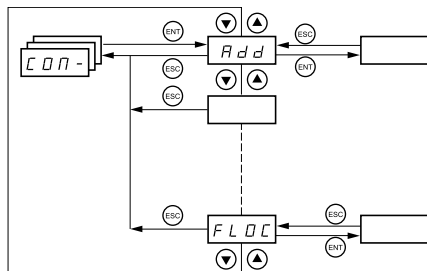
Code	Description	Adjustment range	Factory setting
OLL	Stop mode in the event of a motor overload fault OLF <i>nO</i> : Fault ignored <i>YES</i> : Fault with freewheel stop <i>rPP</i> : Fault with stop on ramp <i>FSt</i> : Fault with fast stop		YES
SLL	Stop mode in the event of a Modbus serial link fault SLF <i>nO</i> : Fault ignored <i>YES</i> : Fault with freewheel stop <i>rPP</i> : Fault with stop on ramp <i>FSt</i> : Fault with fast stop This parameter does not apply to the PowerSuite software workshop.		YES
COL	Stop mode in the event of a CANopen serial link fault COF <i>nO</i> : Fault ignored <i>YES</i> : Fault with freewheel stop <i>rPP</i> : Fault with stop on ramp <i>FSt</i> : Fault with fast stop		YES
tnL	Configuration of auto-tuning fault tnF <i>nO</i> : Fault ignored (the drive reverts to the factory settings) <i>YES</i> : Fault with drive locked If rSC (see page 24) is other than nO, tnL is forced to YES.		YES
LFL	Stop mode in the event of a loss of 4 - 20 mA signal fault LFF <i>nO</i> : Fault ignored (only value possible if CrL3 ≤ 3 mA, see page 28) <i>YES</i> : Fault with freewheel stop <i>LFF</i> : The drive switches to the fallback speed (LFF parameter) <i>rLS</i> : The drive maintains the speed at which it was travelling when the fault occurred. This speed is saved and stored as a reference until the fault has disappeared. <i>rPP</i> : Fault with stop on ramp <i>FSt</i> : Fault with fast stop ⚠ Before setting LFL to YES, rMP or FSt, check the connection of input AI3. Otherwise, the drive may immediately switch to an LFF fault.		nO
LFF	Fallback speed Fallback speed setting for stopping in the event of a fault	0 to 500 Hz	10 Hz
drn	Derated operation in the event of an undervoltage Lowers the trip threshold of the USF fault in order to operate on line supplies with 50% voltage drops. <i>nO</i> : Function inactive <i>YES</i> : Function active In this case, a line choke must be used and the performance of the drive cannot be guaranteed. In order to assign this function, you must press and hold down the "ENT" key for 2 seconds.		nO
SEP	Controlled stop on mains power break <i>nO</i> : Locking of the drive and freewheel stopping of the motor <i>PPS</i> : This stop mode uses the inertia to maintain the drive power supply as long as possible. <i>rPP</i> : Stop according to the valid ramp (dEC or dE2) <i>FSt</i> : Fast stop, the stopping time depends on the inertia and the braking ability of the drive.		nO
InH	Fault inhibit Disables all the drive protection devices. ⚠ Inhibiting faults may damage the drive beyond repair. This would invalidate the guarantee. <i>nO</i> : Not assigned <i>L1</i> : Logic input LI1 <i>L2</i> : Logic input LI2 <i>L3</i> : Logic input LI3 <i>L4</i> : Logic input LI4 <i>L5</i> : Logic input LI5 <i>L6</i> : Logic input LI6 Fault monitoring is active when the input is at state 0. It is inactive when the input is at state 1. In order to assign this function, you must press and hold down the "ENT" key for 2 seconds.		nO

Fault menu FLt-

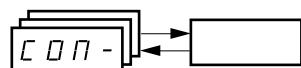


Code	Description	Adjustment range	Factory setting
r P r	Operating time reset to zero		nO
	n O : No r E H: Operating time reset to zero The rPr parameter automatically falls back to nO as soon as the reset to zero is performed.		
r P	Reset all the product faults		nO
	n O : No Y E S : Yes		

Communication menu COM-



The parameters can only be modified when the drive is stopped and no run command is present. Modifications to parameters Add, tbr, tFO, AdCO and bdCO are only taken into account following a restart.
On the optional remote terminal, this menu can be accessed with the switch in the  position.

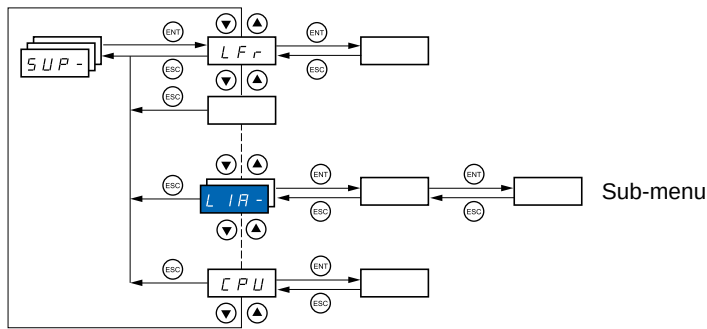


Code	Description	Adjustment range	Factory setting
Rdd	Modbus: Drive address	1 to 247	1
tbr	Modbus: Transmission speed		19200
	4.B: 4800 bps 9.6: 9600 bps 19.2: 19200 bps (Caution: The remote terminal can only be used with this value.)		
tFO	Modbus communication format		8E1
	B01: 8 data bits, odd parity, 1 stop bit B0E: 8 data bits, even parity, 1 stop bit (Caution: The remote terminal can only be used with this value.) Bn1: 8 data bits, no parity, 1 stop bit Bn2: 8 data bits, no parity, 2 stop bits		
tLO	Modbus: Time-out	0.1 to 10 s	10 s
AdCO	CANopen: Drive address	0 to 127	0
bdCO	CANopen: Transmission speed		125
	10.0: 10 kbps 20.0: 20 kbps 50.0: 50 kbps 125.0: 125 kbps 250.0: 250 kbps 500.0: 500 kbps 1000.0: 1000 kbps		
ErCO	CANopen: Error registry (read-only)		
	0: "No error" 1: "Bus off error" 2: "Life time error" 3: "CAN overrun" 4: "Heartbeat error"		
FLD	Forced local mode		nO
	n0: Not assigned L11: Logic input LI1 L12: Logic input LI2 L13: Logic input LI3 L14: Logic input LI4 L15: Logic input LI5 L16: Logic input LI6 In forced local mode, the terminal block and display terminal regain control of the drive.		
FLCC	Selection of the reference and control channel in forced local mode Can only be accessed if LAC = 3		AI1 AIP for ATV31●●●A
	In forced local mode, only the speed reference is taken into account. PI functions, summing inputs, etc. are not active. See the diagrams on pages 33 to 36. A11: Analog input AI1, logic inputs LI A12: Analog input AI2, logic inputs LI A13: Analog input AI3, logic inputs LI A1P: Potentiometer (type A drives only), RUN/STOP buttons LCC: Remote terminal: LFr reference page 19, RUN/STOP/FWD/REV buttons.		



These parameters only appear if the function has been enabled.

Display menu SUP-



Parameters can be accessed with the drive running or stopped.
On the optional remote terminal, this menu can be accessed with the switch in any position.

Some functions have numerous parameters. In order to clarify programming and avoid having to scroll through endless parameters, these functions have been grouped in sub-menus.

Like menus, sub-menus are identified by a dash after their code: **L I R -** for example.

When the drive is running, the value displayed is that of one of the monitoring parameters. By default, the value displayed is the output frequency applied to the motor (rFr parameter).

Whilst the value of the new monitoring parameter required is being displayed, press and hold down the "ENT" key (2 seconds) to confirm the change of monitoring parameter and store this. From now on, the value of this parameter will be displayed while the drive is running (even after it has been disconnected).

If the new choice is not confirmed by pressing the "ENT" key a second time, the drive will return to the previous parameter after it has been switched off.

Note: After disconnection or loss of line supply, the parameter displayed is always the drive status (rdY for example). The selected parameter is displayed after a run command.

Display menu SUP-



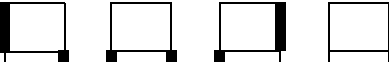
Code	Description	Variation range
<i>L F r</i>	Frequency reference for control via built-in terminal or remote terminal	0 to 500 Hz
<i>r P I</i>	Internal PI reference	0 to 100%
<i>F r H</i>	Frequency reference before ramp (absolute value)	0 to 500 Hz
<i>r F r</i>	Output frequency applied to the motor This parameter is also used for the +/- speed function using the ▲ and ▼ keys on the keypad or display terminal. It displays and checks operation (see page 38). In the event of loss of line supply, rFr is not saved, and it will be necessary to go back into SUP- and rFr to enable the +/- speed function again.	- 500 Hz to + 500 Hz
<i>SPd 1</i> or <i>SPd 2</i> or <i>SPd 3</i>	Output value in customer units SPd1 or SPd2 or SPd3 depending on the SdS parameter, see page 22 (SPd3 in factory settings mode).	
<i>L C r</i>	Current in the motor	
<i>DP r</i>	Motor power 100% = Nominal motor power, calculated using the parameters entered in the drC- menu.	
<i>U L n</i>	Line voltage (gives the line voltage via the DC bus, motor running or stopped)	
<i>t H r</i>	Motor thermal state 100% = Nominal thermal state 118% = "OLF" threshold (motor overload)	
<i>t H d</i>	Drive thermal state 100% = Nominal thermal state 118% = "OHF" threshold (motor overload)	
<i>L F t</i>	Last fault <i>b L F</i> : Brake control fault <i>C F F</i> : Configuration (parameters) incorrect <i>C F I</i> : Configuration (parameters) invalid <i>C D F</i> : Communication fault line 2 (CANopen) <i>C r F</i> : Capacitor pre-charge fault <i>E E F</i> : EEPROM memory fault <i>E P F</i> : External fault <i>I n F</i> : Internal fault <i>L F F</i> : 4 - 20 mA fault on AI3 <i>n D F</i> : No fault saved <i>D b F</i> : DC bus overvoltage fault <i>D C F</i> : Overcurrent fault <i>D H F</i> : Drive overheating fault <i>D L F</i> : Motor overload fault <i>D P F</i> : Motor phase loss fault <i>D S F</i> : Line supply overvoltage fault <i>P H F</i> : Line supply phase loss fault <i>S C F</i> : Motor short-circuit fault (phase, earth) <i>S L F</i> : Modbus communication fault <i>S O F</i> : Motor overspeed fault <i>t n F</i> : Auto-tuning fault <i>U S F</i> : Line supply undervoltage fault	
<i>DP t r</i>	Motor torque 100% = Nominal motor torque, calculated using the parameters entered in the drC- menu.	
<i>r t H</i>	Operating time Total time the motor has been powered up: 0 to 9999 (hours), then 10.00 to 65.53 (kilo-hours). Can be reset to zero by the rPr parameter in the FLt- menu (see page 69).	0 to 65530 hours



These parameters only appear if the function has been enabled.

Display menu SUP-



Code	Description
LOD	Terminal locking code Enables the drive configuration to be protected using an access code. When access is locked using a code, only the monitoring parameters can be accessed, with only a temporary choice of parameter displayed.  Caution: Before entering a code, do not forget to make a careful note of it. OFF: No access locking codes - To lock access, enter a code (2 to 9999). The display can be incremented using ▲. Now press "ENT". "On" appears on the screen to indicate that access has been locked. On: A code is locking access (2 to 9999) - To unlock access, enter the code (incrementing the display using ▲) and press "ENT". The code remains on the display and access is unlocked until the next power down. Access will be locked again on the next power-up. - If an incorrect code is entered, the display changes to "On" and access remains locked. - XXXX: Access is unlocked (the code remains on the screen). - To reactivate locking with the same code when access has been unlocked, return to "On" using the ▼ button then press "ENT". "On" appears on the screen to indicate that access has been locked. - To lock access with a new code when access has been unlocked, enter a new code (increment the display using ▲ or ▼) and press "ENT". "On" appears on the screen to indicate that access has been locked. - To clear locking when access has been unlocked, return to "OFF" using the ▼ button and press "ENT". "OFF" remains on the screen. Access is unlocked and will remain unlocked until the next restart.
LU5	State of auto-tuning LRb : The default stator resistance value is used to control the motor. Pen : Auto-tuning has been requested but not yet performed. PrOG : Auto-tuning in progress. FRIL : Auto-tuning has failed. dOnE : The stator resistance measured by the auto-tuning function is used to manage the drive. Setr : The cold stator resistance (rSC other than nO) that is used to control the motor.
UDP	Indicates the ATV31 firmware version. E.g.: 1102 = V1.1 IE02.
LIR-	Logic input functions Can be used to display the functions assigned to each input. If no functions have been assigned, nO is displayed. Use the ▲ and ▼ arrows to scroll through the functions. If a number of functions have been assigned to the same input, check that they are compatible.
L11A L12A L13A L14A L15A L16A	Can be used to display the state of the logic inputs (using the segments of the display: high = 1, low = 0) State 1  State 0  LI1 LI2 LI3 LI4 LI5 LI6 Example above: LI1 and LI6 are at 1, LI2 to LI5 are at 0.
RIA-	Analog input functions Can be used to display the functions assigned to each input. If no functions have been assigned, nO is displayed. Use the ▲ and ▼ arrows to scroll through the functions. If a number of functions have been assigned to the same input, check that they are compatible.
A11A A12A A13A	

Maintenance

Servicing

The Altivar 31 does not require any preventative maintenance. It is nevertheless advisable to perform the following regularly:

- Check the condition and tightness of connections.
- Ensure that the temperature around the unit remains at an acceptable level and that ventilation is effective (average service life of fans: 3 to 5 years depending on the operating conditions).
- Remove any dust from the drive.

Assistance with maintenance, fault display

If a problem arises during setup or operation, ensure that the recommendations relating to the environment, mounting and connections have been observed.

The first fault detected is stored and displayed, flashing, on the screen: the drive locks and the fault relay (RA - RC) contact opens, if it has been configured for this function.

Clearing the fault

Cut the power supply to the drive in the event of a non-resettable fault.

Wait for the display to go off completely.

Find the cause of the fault in order to correct it.

The drive is unlocked after a fault by:

- Switching off the drive until the display disappears completely, then switching on again
- Automatically in the cases described in the "automatic restart" function (FLt- menu, Atr = YES)
- Via a logic input when this input is assigned to the "fault reset" function (FLt- menu, rSF = LI●)

Monitoring menu:

This is used to prevent and find the causes of faults by displaying the drive status and its current values.

Spares and repairs:

Consult Schneider Electric product support.

Faults - Causes - Remedies

Drive does not start, no fault displayed

- If the display does not light up, check the power supply to the drive and check the wiring of inputs AI1 and AI2 and the connection to the RJ45 connector.
- The assignment of the "Fast stop" or "Freewheel stop" functions will prevent the drive from starting if the corresponding logic inputs are not powered up. The ATV31 then displays "nSt" in freewheel stop mode and "FSt" in fast stop mode. This is normal since these functions are active at zero so that the drive will be stopped safely if there is a wire break.
- Check that the run command input(s) have been actuated in accordance with the chosen control mode (tCC parameter in the I-O- menu).
- If an input is assigned to the limit switch function and this input is at zero, the drive can only be started up by sending a command for the opposite direction (see page 64).
- If the reference channel (page 33) or the control channel (page 34) is assigned to Modbus or CANopen, the drive displays nSt on power-up and remains at stop until the communication bus sends a command.
- If the LED on the DC bus is lit and nothing appears on the display, check that there is no short-circuit on the 10 V power supply.
- If the drive displays "rdY" and refuses to start, check that there is no short-circuit on the 10 V power supply and check the wiring of inputs AI1 and AI2 and the connection to the RJ45 connector.

Faults which cannot be reset automatically

The cause of the fault must be removed before resetting by switching off and then on again.

CrF, SOF, tnF, bLF and OPF faults can also be reset remotely via logic input (rSF parameter in the FLt- menu page 66).

Fault	Probable cause	Remedy
b L F Brake sequence	• Brake release current not reached • Brake engage frequency bEn = nO (not adjusted) when brake logic bLC is assigned.	• Check the drive/motor connection. • Check the motor windings. • Check the lbr setting in the FUn- menu (see page 60). • Carry out the recommended adjustment of bEn (see pages 59 and 60).
C r F Capacitor load circuit	• Load relay control fault or charging resistor damaged	• Replace the drive.
E E F EEPROM fault	• Internal memory fault	• Check the environment (electromagnetic compatibility). • Replace the drive.
I n F Internal fault	• Short-circuit on the 10 V power supply • Internal fault	• Check the circuits connected to the 10 V. • Check the wiring of inputs AI1 and AI2 and the connection to the RJ45 connector. • Check the environment (electromagnetic compatibility). • Replace the drive.
O C F Overcurrent	• Incorrect parameters in the SEt- and drC- menus • Inertia or load too high • Mechanical blockage	• Check the SEt- and drC- parameters. • Check the size of the motor/drive/load. • Check the state of the mechanism.
S C F Motor short-circuit	• Short-circuit or earthing at the drive output • Significant earth leakage current at the drive output when several motors are connected in parallel	• Check the cables connecting the drive to the motor, and the motor insulation. • Reduce the switching frequency. • Connect chokes in series with the motor.
S O F Overspeed	• Instability or • Driving load too high	• Check the motor, gain and stability parameters. • Add a braking resistor. • Check the size of the motor/drive/load.
E n F Auto-tuning fault	• Special motor or motor whose power is not suitable for the drive • Motor not connected to the drive	• Use the L or the P ratio (see Uft page 24). • Check the presence of the motor during auto-tuning. • If a downstream contactor is being used, close it during auto-tuning.

Faults - Causes - Remedies

Faults which can be reset with the automatic restart function, after the cause has disappeared

These faults can also be reset by switching the drive off and on again or via a logic input (rSF parameter in the FLt- menu page [66](#))

Fault	Probable cause	Remedy
C O F CANopen fault	• Interruption in communication on the CANopen bus	• Check the communication bus. • Please refer to the product-specific documentation.
E P F External fault	• According to user	• According to user
L F F Loss of 4-20mA	• Loss of the 4-20 mA reference on input AI3	• Check the connection on input AI3.
O b F Overvoltage during deceleration	• Braking too sudden or driving load	• Increase the deceleration time. • Install a braking resistor if necessary. • Activate the brA function (page 44) if it is compatible with the application.
O H F Drive overheated	• Drive temperature too high	• Check the motor load, the drive ventilation and the environment. Wait for the drive to cool down before restarting.
O L F Motor overload	• Triggered by excessive motor current • Incorrect value of parameter rSC	• Check the lth setting (motor thermal protection) (page 20), check the motor load. Wait for the drive to cool down before restarting. • Measure rSC again (page 24).
O P F Motor phase loss	• Loss of one phase at drive output • Downstream contactor open • Motor not connected or motor power too low • Instantaneous instability in the motor current	• Check the connections from the drive to the motor. • If a downstream contactor is being used, set OPL to OAC (FLt- menu page 67). • Test on a low power motor or without a motor: In factory settings mode, motor phase loss detection is active (OPL = YES). To check the drive in a test or maintenance environment without having to switch to a motor with the same rating as the drive (particularly useful in the case of high power drives), deactivate motor phase loss detection (OPL = no). • Check and optimize the UFr (page 20), UnS and nCr (page 23) parameters and perform auto-tuning with tUn (page 24).
O S F Overvoltage	• Line voltage too high • Disturbed line supply	• Check the line voltage.
P H F Line phase failure	• Drive incorrectly supplied or a fuse blown • Failure of one phase • 3-phase ATV31 used on a single phase line supply • Unbalanced load This protection only operates with the drive on load.	• Check the power connection and the fuses. • Reset. • Use a 3-phase line supply. • Disable the fault by setting IPL = nO (FLt- menu page 67).
S L F Modbus fault	• Interruption in communication on the Modbus bus • Remote terminal enabled (LCC = YES page 40) and terminal disconnected.	• Check the communication bus. • Please refer to the product-specific documentation. • Check the link with the remote terminal.

Faults which can be reset as soon as their cause disappears

Fault	Probable cause	Remedy
C F F Configuration fault	• The current configuration is inconsistent.	• Return to factory settings or call up the backup configuration, if it is valid. See the FCS parameter in the I-O-, drC-, CtL- or FUN- menu.
C F I Configuration fault via serial link	• Invalid configuration The configuration loaded in the drive via the serial link is inconsistent.	• Check the configuration loaded previously. • Load a consistent configuration.
U S F Undervoltage	• Line supply too low • Transient voltage dip • Damaged load resistor	• Check the voltage and the voltage parameter. USF trip threshold ATV31●●●●M2: 160V ATV31●●●●M3X: 160V ATV31●●●●N4: 300V ATV31●●●●S6X: 430V • Replace the drive.

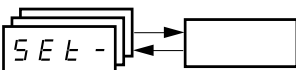
Configuration/Settings table

Drive ATV 31.....
Customer ID no. (if applicable).....

1st level adjustment parameter

b F r

Code	Factory setting	Customer setting
b F r	50	

Settings menu 

Code	Factory setting	Customer setting
<u>R C C</u>	3 s	s
<u>R C 2</u>	5 s	s
<u>d E 2</u>	5 s	s
<u>d E C</u>	3 s	s
<u>t R 1</u>	10%	%
<u>t R 2</u>	10%	%
<u>t R 3</u>	10%	%
<u>t R 4</u>	10%	%
<u>L S P</u>	0 Hz	Hz
<u>H S P</u>	bFr	Hz
<u>I t H</u>	According to drive rating	A
<u>U F r</u>	20%	%
<u>F L G</u>	20%	%
<u>S t R</u>	20%	%
<u>S L P</u>	100 Hz	%
<u>I d C</u>	0.7 In (1)	A
<u>t d C</u>	0.5 s	s
<u>t d C 1</u>	0.5 s	s
<u>S d C 1</u>	0.7 In (1)	A
<u>t d C 2</u>	0 s	s
<u>S d C 2</u>	0.5 In (1)	A
<u>J P F</u>	0 Hz	Hz
<u>J F 2</u>	0 Hz	Hz
<u>J G F</u>	10 Hz	Hz
<u>r P C</u>	1	
<u>r I G</u>	1 / s	/ s
<u>F b S</u>	1	
<u>P I C</u>	nO	

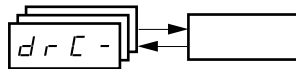
Code	Factory setting	Customer setting
<u>r P 2</u>	30%	%
<u>r P 3</u>	60%	%
<u>r P 4</u>	90%	%
<u>S P 2</u>	10 Hz	Hz
<u>S P 3</u>	15 Hz	Hz
<u>S P 4</u>	20 Hz	Hz
<u>S P 5</u>	25 Hz	Hz
<u>S P 6</u>	30 Hz	Hz
<u>S P 7</u>	35 Hz	Hz
<u>S P 8</u>	40 Hz	Hz
<u>S P 9</u>	45 Hz	Hz
<u>S P 10</u>	50 Hz	Hz
<u>S P 11</u>	55 Hz	Hz
<u>S P 12</u>	60 Hz	Hz
<u>S P 13</u>	70 Hz	Hz
<u>S P 14</u>	80 Hz	Hz
<u>S P 15</u>	90 Hz	Hz
<u>S P 16</u>	100 Hz	Hz
<u>C L 1</u>	1.5 In (1)	A
<u>C L 2</u>	1.5 In (1)	A
<u>t L S</u>	0 (no time limit)	s
<u>r S L</u>	0	
<u>U F r 2</u>	20%	%
<u>F L G 2</u>	20%	%
<u>S t R 2</u>	20%	%
<u>S L P 2</u>	100%	%
<u>F t d</u>	bFr	Hz
<u>t t d</u>	100%	%
<u>C t d</u>	In (1)	A
<u>S d S</u>	30	
<u>S F r</u>	4 kHz	kHz

(1) In corresponds to the nominal drive current indicated in the Installation Manual and on the drive rating plate.

 These parameters only appear if the corresponding function has been selected in another menu. The majority can also be accessed and adjusted in the function configuration menu.
Those which are underlined appear in factory settings mode.

Configuration/Settings table

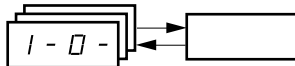
Motor control menu



Code	Factory setting	Customer setting
<i>b F r</i>	50 Hz	Hz
<i>U n 5</i>	According to drive rating	V
<i>F r 5</i>	50 Hz	Hz
<i>n C r</i>	According to drive rating	A
<i>n 5 P</i>	According to drive rating	RPM
<i>C D 5</i>	According to drive rating	
<i>r 5 C</i>	nO	

Code	Factory setting	Customer setting
<i>t U 5</i>	tAb	
<i>U F t</i>	n	
<i>n r d</i>	YES	
<i>5 F r</i>	4 kHz	kHz
<i>t F r</i>	60 Hz	Hz
<i>5 r F</i>	nO	

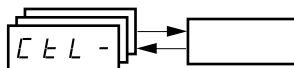
I/O menu



Code	Factory setting	Customer setting
<i>t C C</i>	2C ATV31...A: LOC	
<i>t C t</i>	tn	
<i>r r 5</i>	if tCC = 2C, LI2 if tCC = 3C, LI3 if tCC = LOC: nO	
<i>C r L 3</i>	4 mA	mA
<i>C r H 3</i>	20 mA	mA

Code	Factory setting	Customer setting
<i>R D I t</i>	0A	
<i>d D</i>	nO	
<i>r I</i>	FLt	
<i>r 2</i>	nO	

Control menu



Code	Factory setting	Customer setting
<i>L A C</i>	L1	
<i>F r I</i>	AI1 AIP for ATV31...A	
<i>F r 2</i>	nO	
<i>r F C</i>	Fr1	
<i>C H C F</i>	SIM	
<i>C d I</i>	tEr LOC for ATV31...A	

Code	Factory setting	Customer setting
<i>C d 2</i>	Mdb	
<i>C C 5</i>	Cd1	
<i>C D P</i>	nO	
<i>L C C</i>	nO	
<i>P 5 t</i>	YES	
<i>r D t</i>	dFr	



These parameters only appear if the corresponding function has been enabled.

Configuration/Settings table

Application functions menu



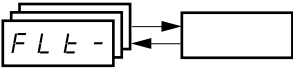
Code	Factory setting	Customer setting
r P C -	r P t LIn	
	t A 1 10%	%
	t A 2 10%	%
	t A 3 10%	%
	t A 4 10%	%
	I n r 0.1	
	A C C 3 s	s
	d E C 3 s	s
	r P 5 nO	
	F r t 0	Hz
	A C 2 5 s	s
	d E 2 5 s	s
	b r A YES	
S t C -	S t t Stn	
	F S t nO	
	d C F 4	
	d C I nO	
	I d C 0.7 In	A
	t d C 0.5 s	s
	n S t nO	
A d C -	A d C YES	
	t d C 1 0.5 s	s
	S d C 1 0.7 In (1)	A
	t d C 2 0 s	s
	S d C 2 0.5 In (1)	A
S A I -	S A 2 AI2	
	S A 3 nO	
P 5 5 -	P 5 2 If tCC = 2C: LI3 If tCC = 3C: LI4 If tCC = LOC: LI3	
	P 5 4 If tCC = 2C: LI4 If tCC = 3C: nO If tCC = LOC: LI4	
	P 5 B nO	
	P 5 I 6 nO	
	S P 2 10 Hz	Hz
	S P 3 15 Hz	Hz
	S P 4 20 Hz	Hz
	S P 5 25 Hz	Hz
	S P 6 30 Hz	Hz
	S P 7 35 Hz	Hz
	S P 8 40 Hz	Hz
	S P 9 45 Hz	Hz
	S P 10 50 Hz	Hz
	S P 11 55 Hz	Hz
	S P 12 60 Hz	Hz
	S P 13 70 Hz	Hz
	S P 14 80 Hz	Hz
	S P 15 90 Hz	Hz
	S P 16 100 Hz	Hz

Code	Factory setting	Customer setting
J O G -	J O G If tCC = 2C: nO If tCC = 3C: LI4 If tCC = LOC: nO	
	J G F 10 Hz	Hz
U P d -	U S P nO	
	d S P nO	
	S t r nO	
P I -	P I F nO	
	r P G 1	
	r I G 1	
	F b 5 1	
	P I C nO	
	P r 2 nO	
	P r 4 nO	
	r P 2 30%	%
	r P 3 60%	%
	r P 4 90%	%
	r 5 L 0	
	P I I nO	
	r P I 0%	%
b L C -	b L C nO	
	b r L According to drive rating	Hz
	I b r	A
	b r t 0.5 s	s
	b E n nO	Hz
	b E t 0.5 s	s
	b I P nO	
L C 2 -	L C 2 nO	
	C L 2 1.5 In (1)	A
C H P -	C H P nO	
	U n S 2 According to drive rating	V
	F r S 2 50 Hz	Hz
	n C r 2	A
	n S P 2 According to drive rating	RPM
	C O S 2	
	U F t 2 n	
	U F r 2 20%	%
	F L G 2 20%	%
	S t A 2 20%	%
	S L P 2 100 Hz	Hz
L 5 t -	L A F nO	
	L A r nO	
	L A 5 nSt	

(1) In corresponds to the nominal drive current indicated in the Installation Manual and on the drive rating plate.

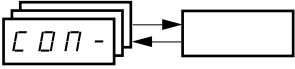
These parameters only appear if the corresponding function has been enabled. They can also be accessed in the SEt menu.

Configuration/Settings table

Fault menu 

Code	Factory setting	Customer setting
<i>Rt r</i>	nO	
<i>t R r</i>	5	
<i>r S F</i>	nO	
<i>FL r</i>	nO	
<i>E t F</i>	nO	
<i>LE t</i>	HIG	
<i>E PL</i>	YES	
<i>Ø PL</i>	YES	
<i>I PL</i>	YES	
<i>Ø HL</i>	YES	

Code	Factory setting	Customer setting
<i>Ø L L</i>	YES	
<i>S L L</i>	YES	
<i>Ø Q L</i>	YES	
<i>t n L</i>	YES	
<i>L F L</i>	nO	
<i>L F F</i>	10 Hz	Hz
<i>d r n</i>	nO	
<i>S t P</i>	nO	
<i>I n H</i>	nO	
<i>r P r</i>	nO	
<i>r P</i>	nO	

Communication menu 

Code	Factory setting	Customer setting
<i>R d d</i>	1	
<i>t b r</i>	19200	
<i>t F Ø</i>	8E1	
<i>t t Ø</i>	10 s	s
<i>R d Ø Ø</i>	0	

Code	Factory setting	Customer setting
<i>b d Ø Ø</i>	125	
<i>F L Ø</i>	nO	
<i>F L Ø Ø</i>	AI1 AIP for ATV31●●●A	

 These parameters only appear if the corresponding function has been enabled.

Index of parameter codes

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AdC	47	FLr	67	DPr	72	SP2	51
AdCQ	70	Fr1	38	Dtr	72	SP3	51
Add	70	Fr2	38	PIC	57	SP4	51
A11A	73	FrH	72	PIF	57	SP5	51
A12A	73	FrS	23	Pr2	57	SP6	51
A13A	73	FrS2	62	Pr4	57	SP7	51
AD1t	28	Frt	44	PS16	51	SP8	51
Atr	66	FSr	45	PS2	50	SP9	51
bdCQ	70	Ftd	22	PS4	50	SPd1	72
ben	60	HSP	19	PS8	50	SPd2	72
bet	60	lbr	60	PSt	40	SPd3	72
bFr	23	ldC	46	r1	28	Srf	25
bIP	60	lnH	68	r2	29	StA	20
bLC	60	Inr	43	rFC	39	StA2	63
brA	44	IPL	67	rFcr	72	StP	68
brL	60	ItH	20	rIG	57	Str	54
brt	60	JF2	21	rDt	40	Stt	45
CCS	40	JGF	52	rP	69	tA1	42
Cd1	39	JOG	52	rP2	57	tA2	43
Cd2	39	JPF	21	rP3	57	tA3	43
CFG	65	LAC	38	rP4	57	tA4	43
CHCF	39	LAF	64	rPG	57	tAr	66
CHP	62	LAr	64	rP1	58	tbr	70
CL2	61	LAS	64	rP1	72	tCC	27
CL1	21	LC2	61	rPr	69	tCe	27
CQd	73	LCC	40	rPS	43	tdC	46
COL	68	LCr	72	rPt	42	tdC1	47
COP	40	LEt	67	rrS	27	tdC2	47
COS	23	LFF	68	rSC	24	tFr	25
COS2	63	LFL	68	rSF	66	tHd	72
CrH3	28	LFr	72	rSL	58	tHr	72
CrL3	28	LFe	72	rEH	72	tLS	21
Ctd	22	L11A	73	SA2	48	tnL	68
dCF	45	L12A	73	SA3	48	tetd	22
dC1	45	L13A	73	SCS	25	ttd	70
dE2	44	L14A	73	SdC1	47	tUn	24
dEC	43	L15A	73	SdC2	47	tUS	24
dQ	28	L16A	73	SdS	22	tUS	73
drcn	68	L15	73	SFr	25	udp	73
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